

## Metric Chucking Reamers

High Speed Steel – Straight & Taper Shanks – Straight Flutes



REAMERS

Size (mm)	Decimal Equivalent (Inch)	Shank Diameter (mm)	Straight Flutes			Size (mm)	Decimal Equivalent (Inch)	Shank Diameter (mm)	Straight Flutes		
			Straight Shank	Taper Shank					Straight Shank	Taper Shank	
				Code	Morse Taper					Code	Code
2.5	0.0984	2.5	535831	-	-	17.5	0.6890	14.0	535861	-	-
3.0	0.1181	3.0	535832	-	-	18.0	0.7087	14.0	535862	2	600472
3.5	0.1375	3.5	535833	-	-	18.5	0.7283	16.0	535863	-	-
4.0	0.1575	4.0	535834	-	-	19.0	0.7480	16.0	535864	2	600473
4.5	0.1772	4.5	535835	-	-	19.5	0.7777	16.0	535865	-	-
5.0	0.1968	5.0	535836	1	600459	20.0	0.7874	16.0	535866	2	600474
5.5	0.2165	5.6	535837	-	-	20.5	0.8071	18.0	535867	-	-
6.0	0.2362	5.6	535838	1	600460	21.0	0.8268	18.0	535868	2	600475
6.5	0.2559	6.3	535839	-	-	21.5	0.8465	18.0	535869	-	-
7.0	0.2756	7.1	535840	1	600461	22.0	0.8661	18.0	535870	2	600476
7.5	0.2953	7.1	535841	-	-	22.5	0.8858	18.0	535871	-	-
8.0	0.3150	8.0	535842	1	600462	23.0	0.9055	18.0	535872	2	600477
8.5	0.3346	8.0	535843	-	-	23.5	0.9252	20.0	535873	-	-
9.0	0.3543	9.0	535844	1	600463	24.0	0.9449	20.0	535874	3	600478
9.5	0.3740	9.0	535845	-	-	24.5	0.9646	20.0	535875	-	-
10.0	0.3937	10.0	535846	1	600464	25.0	0.9843	20.0	535876	3	600479
10.5	0.4133	10.0	535847	-	-	26.0	1.0236	-	-	3	600480
11.0	0.4331	10.0	535848	1	600465	27.0	1.0623	-	-	3	600481
11.5	0.4528	10.0	535849	-	-	28.0	1.1024	-	-	3	600482
12.0	0.4724	10.0	535850	1	600466	29.0	1.1417	-	-	3	600483
12.5	0.4921	10.0	535851	-	-	30.0	1.1811	-	-	3	600484
13.0	0.5118	10.0	535852	1	600467	31.0	1.2205	-	-	3	600485
13.5	0.5315	12.5	535853	-	-	32.0	1.2598	-	-	4	600486
14.0	0.5512	12.5	535854	1	600468	33.0	1.2992	-	-	4	600487
14.5	0.5709	12.5	535855	-	-	34.0	1.3386	-	-	4	600488
15.0	0.5906	12.5	535856	2	600469	35.0	1.3780	-	-	4	600489
15.5	0.6102	12.5	535857	-	-	36.0	1.4173	-	-	4	600490
16.0	0.6299	12.5	535858	2	600470	37.0	1.4567	-	-	4	600491
16.5	0.6496	14.0	535859	-	-	38.0	1.4961	-	-	4	600492
17.0	0.6693	14.0	535860	2	600471	40.0	1.5748	-	-	4	600493

## Chucking Reamers

High Speed Steel – Taper Shank – Straight & Spiral Flutes



Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	HSS		Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	HSS	
					Straight Flute	Spiral Flute						Straight Flute	Spiral Flute
1/4	0.2500	1-1/2	6	1	535001	535051	5/8	0.6250	2-1/4	9	2	535020	535070
9/32	0.2812	1-1/2	6	1	535003	535053	21/32	0.6562	2-1/4	9	2	535021	535071
5/16	0.3125	1-1/2	6	1	535004	535054	11/16	0.6875	2-1/4	9	2	535022	535072
11/32	0.3438	1-1/2	6	1	535006	535056	23/32	0.7188	2-1/4	9	2	535023	535073
3/8	0.3750	1-3/4	7	1	535008	535058	3/4	0.7500	2-1/2	9-1/2	2	535025	535075
13/32	0.4062	1-3/4	7	1	535009	535059	25/32	0.7812	2-1/2	9-1/2	2	535026	535076
7/16	0.4375	1-3/4	7	1	535010	535060	13/16	0.8125	2-1/2	9-1/2	2	535027	535077
15/32	0.4688	1-3/4	7	1	535011	535061	27/32	0.8438	2-1/2	9-1/2	2	535028	535078
1/2	0.5000	2	8	1	535013	535063	7/8	0.8750	2-5/8	10	2	535029	535079
17/32	0.5312	2	8	1	535015	535065	29/32	0.9062	2-5/8	10	2	535030	535080
9/16	0.5625	2	8	1	535017	535067	15/16	0.9375	2-5/8	10	3	535031	535081
19/32	0.5938	2	8	1	535019	535069	31/32	0.9688	2-5/8	10	3	535032	535082