

## Keyway Broaches

High Speed Steel & TiN Coated



Broach Size	Broach Dimensions (Inch)	No. of Shims Included	Tooth Pitch (Inch)	No. of Teeth	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	HSS	TiN Coated
							Code	Code
1/16 A	1/8 x 5	0	3/16	18	13/64	1-1/8	605515	-
3/32 A	1/8 x 5	0	3/16	18	13/64	1-1/8	605516	605537
1/8 A	1/8 x 5	1	3/16	18	13/64	1-1/8	605517	605538
3/32 B	3/16 x 6-3/4	0	9/32	16	19/64	1-11/16	605518	605539
1/8 B	3/16 x 6-3/4	1	9/32	16	19/64	1-11/16	605519	605540
5/32 B	3/16 x 6-3/4	1	9/32	16	19/64	1-11/16	605520	605541
3/16 B	3/16 x 6-3/4	1	9/32	16	19/64	1-11/16	605521	605542
3/16 C	3/8 x 11-3/4	1	3/8	20	25/64	2-1/2	605522	605543
1/4 C	3/8 x 11-3/4	1	3/8	20	25/64	2-1/2	605523	605544
5/16 C	3/8 x 11-3/4	2	3/8	20	25/64	2-1/2	605524	605545
3/8 C	3/8 x 11-3/4	2	3/8	20	25/64	2-1/2	605525	605546
5/16 D	9/16 x 13-7/8	2	5/8	17	1	6	605526	605547
3/8 D	9/16 x 13-7/8	2	5/8	17	1	6	605527	605548
7/16 D	9/16 x 13-7/8	3	5/8	17	1	6	605528	605549
1/2 D	9/16 x 13-7/8	3	5/8	17	1	6	605529	605550
5/8 E	3/4 x 15-1/2	4	5/8	20	1	6	605530	605551
3/4 E	3/4 x 15-1/2	5	5/8	20	1	6	605531	605552
7/8 F	1 x 20-1/4	6	5/8	26	1	6	605532	605553
1 F	1 x 20-1/4	7	5/8	26	1	6	605533	605554
1-1/8	1-1/8 x 20-1/4	8	5/8	26	1	6	605534	-
1-1/4	1-1/4 x 20-1/4	9	3/4	22	1-1/2	8	605535	-

## Broach Shims



Broach Size	Shim Thickness (Inch)	Code	Broach Size	Shim Thickness (Inch)	Code	Broach Size	Shim Thickness (Inch)	Code
1/8 A	0.0310	605555	5/16 C	0.0550	605561	5/8 E	0.0625	605567
1/8 B	0.0310	605556	3/8 C	0.0625	605562	3/4 E	0.0625	605568
5/32 B	0.0420	605557	5/16 D	0.0560	605563	7/8 F	0.0625	605569
3/16 B	0.0500	605558	3/8 D	0.0625	605564	1 F	0.0625	605570
3/16 C	0.0500	605559	7/16 D	0.0560	605565	1-1/8	0.0625	605571
1/4 C	0.0625	605560	1/2 D	0.0625	605566	1-1/4	0.0625	605572