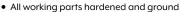
Tool Posts & Holders

Piston Type

Turrets



- Maximum rigidity for chatter-free performance
- No time wasted with shims A knurled nut on each tool holder provides for exact height adjustment, entirely eliminating the use of shims
- Speed up your lathe operations by 90%
- Completely sealed for maintenance-free operation
- Cuts set-up time Instant changing from one operation to another. You simply flip the handle and slide
 out the tool holder, then slide in the next holder with the locked-in tool bit in the exact pre-set position,
 ready to run. Set-ups can be made on a bench or surface plate, avoiding costly down-time
- Fits Aloris and Yuasa

Turning: The unequalled rigidity of this tool post and tool holders ensures smoother turning without chatter or vibration

Drilling: Enables you to drill by power feed with your carriage instead of hand operation of tail stock and easily centered





Takes various sizes of bits. Turning and facing tools can be locked in together. Saves time and labor when changing operations.

Boring, Turning & Facing Holder No. 2 – with V-Groove



"V" groove holds round shank boring bars and tools as well as square tool bits

Heavy Duty Boring Bar Holders



No. 4 & 41 (Larger Capacity)

For smaller diameter boring bars. Equipped with a split bushing to accommodate a boring bar of small diameter. It grips the bar with extreme rigidity, cuts smoothly without chatter.

Morse Taper Tool Holders MT No. 2, 3, 4 & 5



Drills with carriage by using power feed, instead of tail stock. Easily centered. For No. 2, 3 and 4 Morse Taper Drills.

Universal Parting Blade Holders



No. 7

For bevel as well as T-cut blades. Enables you to cutoff close to chuck. Reduces vibration and prevents breaking blades.

Knurling, Facing & Turning Holders No. 10



For turning and facing as well as knurling. Supplied with a set of high speed precision ground and tapped

medium diamond knurls. Easily replaceable.

Description	12" Swing		10"-15" Swing		13"-18" Swing		14"-20" Swing	
	Tool Capacity	Code	Tool Capacity	Code	Tool Capacity	Code	Tool Capacity	Code
Turret	-	303100	-	303200	-	303300	-	303400
No. 1 Turning	1/2" square	303101	5/8" square	303201	3/4" square	303301	1" square	303401
No. 2 Boring "V"	7/16" diameter	303102	5/8" diameter	303202	3/4" diameter	303302	1" diameter	303402
No. 4 Boring (Bush)	5/8" diameter	303104	3/4" diameter	303204	3/4" diameter	303304	1" diameter	303404
No. 41 Boring (Bush)	3/4" diameter	303141	1" diameter	303241	1" diameter	303341	1-1/4" diameter	303441
MT 2 & 3 Morse Taper	MT2	303105	MT2	303205	MT3	303305	MT3	303405
MT 4 & 5 Morse Taper	MT3	303153	MT3	303253	MT4	303353	MT4	303453
No. 7 Part-Off	1/2"	303107	11/16"	303207	3/4"	303307	7/8"	303407
No. 10 Knurl	-	303110	-	303210	_	303310	_	303410