

## Tool Posts & Holders

### Piston Type

#### Turrets



- All working parts hardened and ground
- Maximum rigidity for chatter-free performance
- No time wasted with shims - A knurled nut on each tool holder provides for exact height adjustment, entirely eliminating the use of shims
- Speed up your lathe operations by 90%
- Completely sealed for maintenance-free operation
- Cuts set-up time - Instant changing from one operation to another. You simply flip the handle and slide out the tool holder, then slide in the next holder with the locked-in tool bit in the exact pre-set position, ready to run. Set-ups can be made on a bench or surface plate, avoiding costly down-time
- Fits Aloris and Yuasa

**Turning:** The unequalled rigidity of this tool post and tool holders ensures smoother turning without chatter or vibration

**Drilling:** Enables you to drill by power feed with your carriage instead of hand operation of tail stock and easily centered

#### Turning & Facing Holder

##### No. 1 – Turning



Takes various sizes of bits. Turning and facing tools can be locked in together. Saves time and labor when changing operations.

#### Boring, Turning & Facing Holder

##### No. 2 – with V-Groove



“V” groove holds round shank boring bars and tools as well as square tool bits

#### Heavy Duty Boring Bar Holders

##### No. 4 & 41 (Larger Capacity)



For smaller diameter boring bars. Equipped with a split bushing to accommodate a boring bar of small diameter. It grips the bar with extreme rigidity, cuts smoothly without chatter.

#### Morse Taper Tool Holders

##### MT No. 2, 3, 4 & 5



Drills with carriage by using power feed, instead of tail stock. Easily centered. For No. 2, 3 and 4 Morse Taper Drills.

#### Universal Parting Blade Holders

##### No. 7



For bevel as well as T-cut blades. Enables you to cut-off close to chuck. Reduces vibration and prevents breaking blades.

#### Knurling, Facing & Turning Holders

##### No. 10



For turning and facing as well as knurling. Supplied with a set of high speed precision ground and tapped medium diamond knurls. Easily replaceable.

Description	12" Swing		10"-15" Swing		13"-18" Swing		14"-20" Swing	
	Tool Capacity	Code	Tool Capacity	Code	Tool Capacity	Code	Tool Capacity	Code
Turret	–	303100	–	303200	–	303300	–	303400
No. 1 Turning	1/2" square	303101	5/8" square	303201	3/4" square	303301	1" square	303401
No. 2 Boring "V"	7/16" diameter	303102	5/8" diameter	303202	3/4" diameter	303302	1" diameter	303402
No. 4 Boring (Bush)	5/8" diameter	303104	3/4" diameter	303204	3/4" diameter	303304	1" diameter	303404
No. 41 Boring (Bush)	3/4" diameter	303141	1" diameter	303241	1" diameter	303341	1-1/4" diameter	303441
MT 2 & 3 Morse Taper	MT2	303105	MT2	303205	MT3	303305	MT3	303405
MT 4 & 5 Morse Taper	MT3	303153	MT3	303253	MT4	303353	MT4	303453
No. 7 Part-Off	1/2"	303107	11/16"	303207	3/4"	303307	7/8"	303407
No. 10 Knurl	–	303110	–	303210	–	303310	–	303410