

Extra Length Drills

1/2" Shank - Straight Shank, 118° Point

High Speed Steel

18" Overall Length - 12" Flute

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
57/64	0.8906	610291	15/16	0.9375	610294	63/64	0.9844	610297
29/32	0.9062	610292	61/64	0.9531	610295	1	1.0000	610298
59/64	0.9219	610293	31/32	0.9688	610296			

Straight Shank, 118° Point

High Speed Steel

24" Overall Length - 18" Flute

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
1/4	0.2500	610299	5/8	0.6250	610305	7/8	0.8750	610311
5/16	0.3125	610300	11/16	0.6875	610306	15/16	0.9375	610312
3/8	0.3750	610301	3/4	0.7500	610307	1	1.0000	610313
7/16	0.4375	610302	25/32	0.7812	610308	1-1/8	1.1250	610314
1/2	0.5000	610303	13/16	0.8125	610309	1-3/16	1.1875	610315
9/16	0.5625	610304	27/32	0.8438	610310	1-1/4	1.2500	610316

48" Overall Length - 5-1/2" Flute

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
1/4	0.2500	610317	7/16	0.4375	610320	5/8	0.6250	610322
5/16	0.3125	610318	1/2	0.5000	610321	3/4	0.7500	610323
3/8	0.3750	610319						

Straight Shank, 135° Split Point

Cobalt

8" Overall Length - 5-1/2" Flute

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
3/32	0.0938	610400	17/64	0.2656	610405	3/8	0.3750	610410
1/8	0.1250	610401	9/32	0.2812	610406	13/32	0.4062	610411
5/32	0.1562	610402	19/64	0.2969	610407	27/64	0.4219	610412
3/16	0.1875	610403	5/16	0.3125	610408	7/16	0.4375	610413
1/4	0.2500	610404	11/32	0.3438	610409			

9" Overall Length - 6-1/2" Flute

Size	Decimal Equivalent	Code
*27/64	0.4219	610414

*Subject to prior sale

11" Overall Length - 9" Flute

Size	Decimal Equivalent	Code
*9/16	0.5625	610426

*Subject to prior sale