

Combined Drills and Countersinks

Bell Type

M2 High Speed Steel

60° Angle - Series 135



The Bell type design have included angles of 60° and 120° to form protected centers.

Size	Body Diameter	Point Diameter	Point Length	Overall Length	Bell Diameter	Code
5-piece set Sizes 11 to 15	-	-	-	-	-	540620
11	1/8	3/64	1/16	1-1/4	0.100	540621
12	3/16	1/16	3/32	1-7/8	0.150	540622
13	1/4	3/32	1/8	2	0.200	540623
14	5/16	7/64	5/32	2-1/8	0.250	540624
15	7/16	5/32	7/32	2-3/4	0.350	540625
16	1/2	3/16	1/4	3	0.400	540626
17	5/8	7/32	5/16	3-1/4	0.500	540627
18	3/4	1/4	11/32	3-1/2	0.600	540628
19	7/8	5/16	7/16	3-5/8	0.700	540629
20	1	3/8	1/2	3-3/4	0.800	540630

Reinforcing Bulge Type

M2 High Speed Steel

60° Angle - Series 145



This “Bulge” design, exclusive to Magafor, offers you the following advantages:

- Bulge reinforces the point
- Increases chip removal
- Allows for maximum lubrication

Size	Body Diameter	Point Diameter	Point Length	Overall Length	Code
5-piece set Sizes 1 to 5	-	-	-	-	540550
1	1/8	3/64	1/16	1-1/4	540551
2	3/16	5/64	1/8	1-7/8	540552
3	1/4	7/64	5/32	2	540553
4	5/16	1/8	5/32	2	540554
5	7/16	3/16	1/4	2-3/4	540555
6	1/2	7/32	5/16	3	540556
7	5/8	1/4	5/16	3-1/4	540557
8	3/4	5/16	13/32	3-1/2	540558