



## End Mills

Cobalt M42 – 6 Flute – Center Cut – Weldon Shanks



Regular Length – Metric



Cutting Tolerance: k10

Cutter Diameter (mm)	Shank Diameter (mm)	Length of Cut (mm)	Overall Length (mm)	Code
22.0	20.0	38.0	104.0	931327
24.0	25.0	45.0	121.0	931328
25.0	25.0	45.0	121.0	931329
28.0	25.0	45.0	121.0	931331
30.0	25.0	45.0	121.0	931332
32.0	32.0	53.0	133.0	931333

Long Length – Inch



Tolerance: +0.0010/0

- Longer flute length allows deeper cutting

Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/2	1/2	2	4	931740
5/8	5/8	2-1/2	4-5/8	931742
3/4	3/4	3	5-1/4	931744
7/8	7/8	3-1/2	5-3/4	931746
1	1	4	6-1/2	931748
1-1/4	1-1/4	4	6-1/2	930415
1-1/2	1-1/4	4	6-1/2	930416
2	1-1/4	4	6-1/2	931756
2	2	4	7-3/4	931754
2	2	6	9-3/4	931758

Extra Long Length – Inch



Tolerance: +0.0010/0

- Longest flute length suitable for high accuracy machining of deep step

Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/2	1/2	3	5	931782
5/8	5/8	4	6-1/8	931784
3/4	3/4	4	6-1/4	931786
7/8	7/8	5	7-1/4	931788
1	1	6	8-1/2	931790
1-1/2	1-1/4	8	10-1/2	931792
2	2	8	11-3/4	931794

END MILLS & ROUGHERS