

## Combined Drills & Countersinks

High Speed Steel – 60° Plain Long Type



60° Angle  
(Series 185)

Size	Body Diameter (Inch)	Point Length (Inch)	Point Diameter (Inch)	Overall Length (Inch)	60° Angle (Series 185) HSS M2	
					Code	
1	1/8	1/16	3/64	3	540561	
*1	1/8	1/16	3/64	4	540562	
1	1/8	1/16	3/64	5	540563	
1	1/8	1/16	3/64	6	540564	
2	3/16	7/64	5/64	3	540567	
*2	3/16	7/64	5/64	4	540568	
2	3/16	7/64	5/64	5	540569	
2	3/16	7/64	5/64	6	540570	
3	1/4	9/64	7/64	3	540571	
*3	1/4	9/64	7/64	4	540572	
3	1/4	9/64	7/64	5	540573	
3	1/4	9/64	7/64	6	540574	
4	5/16	5/32	1/8	3	540575	
*4	5/16	5/32	1/8	4	540576	

Size	Body Diameter (Inch)	Point Length (Inch)	Point Diameter (Inch)	Overall Length (Inch)	60° Angle (Series 185) HSS M2	
					Code	
4	5/16	5/32	1/8	5	540577	
4	5/16	5/32	1/8	6	540578	
4-1/2	3/8	3/16	9/64	4	540579	
4-1/2	3/8	3/16	9/64	5	540580	
4-1/2	3/8	3/16	9/64	6	540581	
*5	7/16	1/4	3/16	4	540582	
5	7/16	1/4	3/16	5	540583	
5	7/16	1/4	3/16	6	540584	
6	1/2	19/64	7/32	4	540585	
6	1/2	19/64	7/32	5	540586	
6	1/2	19/64	7/32	6	540587	
7	5/8	5/16	1/4	5	540588	
7	5/8	5/16	1/4	6	540589	
8	3/4	13/32	5/16	6	540590	

SETS – 5 Pieces – Sizes \*1 to \*5 – 4" Overall Length 540560

## Combined Drills & Countersinks

High Speed Steel & Solid Carbide – 60° Plain Long Type



Size	Overall Length (Inch)	Body Dia. (Inch)	Drill Length (Inch)	Drill Dia. (Inch)	60° Angle	
					HSS Code	Carbide Code
1	3	1/8	3/64	3/64	540631	-
1	4	1/8	3/64	3/64	540632	952064
1	5	1/8	3/64	3/64	540633	-
1	6	1/8	3/64	3/64	540634	-
2	4	3/16	5/64	5/64	540635	952066
2	5	3/16	5/64	5/64	540636	-
2	6	3/16	5/64	5/64	540637	-
3	4	1/4	7/64	7/64	540638	952068
3	5	1/4	7/64	7/64	540639	-
3	6	1/4	7/64	7/64	540640	-
4	4	5/16	1/8	1/8	540641	952070
4	5	5/16	1/8	1/8	540642	-

Size	Overall Length (Inch)	Body Dia. (Inch)	Drill Length (Inch)	Drill Dia. (Inch)	60° Angle	
					HSS Code	Carbide Code
4	6	5/16	1/8	1/8	540643	-
4-1/2	4	3/8	9/64	9/64	540644	-
4-1/2	5	3/8	9/64	9/64	540645	-
4-1/2	6	3/8	9/64	9/64	540646	-
5	4	7/16	3/16	3/16	540647	-
5	5	7/16	3/16	3/16	540648	-
5	6	7/16	3/16	3/16	540649	952072
6	5	1/2	7/32	7/32	540650	-
6	6	1/2	7/32	7/32	540651	952074
7	6	5/8	1/4	1/4	540652	952076
8	6	3/4	5/16	5/16	540653	952078