

## Drill Sets

### Taper Reamer Set - Fast Spiral

#### 4-Piece Set

- Made from special Hi-Tungsten tool steel, gold surface treated body and clearance for maximum lubricity
- Specially designed for reaming structural steel plate commonly found in truck frames, rail cars, bridges and pressure vessels
- The fast spiral is more aggressive than the standard spiral type

Description	Size	Code
3 Flats on Shank - Gold Finish	3/8", 1/2", 5/8", and 3/4" Fitted Case	750011



### Hex Shank Drill Set - Mechanic Length - Quick Release

#### 7-Piece Set

- Quick release shank and are made of special Hi-Molybdenum tool steel with 135° split point
- Allows fast penetration and accurate starting without a center punch
- Body and clearance treated for maximum lubricity and specially designed for hand held drills
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications
- Includes a quick release adaptor

Description	Size	Code
1/4" Hex Shank - 135° Split Point	1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", and Quick Release Adaptor Supplied in Soft Pouch	750015



### Jobber Length

#### 13-Piece Sets



#### High Speed Steel

Description	Size	Code
Oxide Finish - 118° Point	1/16 to 1/4 by 64ths in metal index	754600
Bright Finish - 118° Point	1/16 to 1/4 by 64ths in metal index	753356
Heavy Duty - 135° Split Point	1/16 to 1/4 by 64ths in metal index	752070
Left Hand - 118° Point	1/16 to 1/4 by 64ths in metal index	752071

#### Titanium Coated

Description	Size	Code
Gold Finish - 118° Point	1/16 to 1/4 by 64ths in metal index	754401

#### Cobalt

Description	Size	Code
Bronze - 135° Split Point	1/16 to 1/4 by 64ths in metal index	751128