

Metric Broach Bushings

Collared & Plain Types



Diameter (mm)	Collared Bushings			Plain Bushings		Diameter (mm)	Collared Bushings			Plain Bushings	
	A Bushings for A Broaches	BI Bushings for BI Broaches	C Bushings for C Broaches	D Bushings for D Broaches	E Bushings for E Broaches		A Bushings for A Broaches	BI Bushings for BI Broaches	C Bushings for C Broaches	D Bushings for D Broaches	E Bushings for E Broaches
6	605690	-	-	-	-	40	-	-	-	605720	-
8	605691	-	-	-	-	42	-	-	-	605721	-
10	605692	-	-	-	-	44	-	-	-	605722	-
12	605693	605695	-	-	-	45	-	-	-	605723	-
14	-	605696	-	-	-	46	-	-	-	605724	-
15	605694	605697	-	-	-	48	-	-	-	605725	-
16	-	605698	-	-	-	50	-	-	-	605726	-
17	-	605699	-	-	-	52	-	-	-	605727	605730
18	-	605700	605702	-	-	54	-	-	-	605728	605731
19	-	605701	605703	-	-	55	-	-	-	-	605732
20	-	-	605704	-	-	56	-	-	-	605729	605733
22	-	-	605705	-	-	58	-	-	-	-	605734
24	-	-	605706	-	-	60	-	-	-	-	605735
25	-	-	605707	-	-	62	-	-	-	-	605736
26	-	-	605708	-	-	63	-	-	-	-	605737
28	-	-	605709	-	-	64	-	-	-	-	605738
30	-	-	605710	-	-	65	-	-	-	-	605739
32	-	-	605711	605715	-	66	-	-	-	-	605740
34	-	-	605712	605716	-	68	-	-	-	-	605741
35	-	-	605713	605717	-	70	-	-	-	-	605742
36	-	-	605714	605718	-	72	-	-	-	-	605743
38	-	-	-	605719	-						



Square Broaches

High Speed Steel



Square Size (Inch)	Broach Length (Inch)	Pilot Diameter (Inch)	Drill Size	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
1/8	4-1/8	0.1285	No. 30	3/16	1/2	605744
5/32	5-1/8	0.1590	No. 21	1/4	1/2	605745
3/16	5-9/16	0.1935	No. 10	1/4	5/8	605746
7/32	6-1/2	0.2280	No. 1	1/4	3/4	605747
1/4	6-1/2	0.2656	17/64	1/4	3/4	605748
9/32	7-3/4	0.2969	19/64	5/16	1	605749
5/16	7-7/8	0.3281	21/64	3/8	1	605750
11/32	9-3/8	0.3594	23/64	3/8	1-1/4	605751
3/8	9-3/8	0.3906	25/64	3/8	1-1/4	605752
13/32	10-5/8	0.4219	27/64	1/2	1-3/8	605753
7/16	10-7/8	0.4531	29/64	1/2	1-3/8	605754
15/32	12	0.5000	1/2	1/2	1-3/8	605755
1/2	12	0.5312	17/32	1/2	1-3/8	605756
9/16	14-3/4	0.5938	19/32	1/2	1-1/2	605757
5/8	16-5/16	0.6562	21/32	5/8	1-5/8	605758
11/16	17-3/4	0.7500	3/4	5/8	1-5/8	605759
3/4	17-3/4	0.8125	13/16	5/8	1-5/8	605760
7/8	22-3/4	0.9375	15/16	5/8	2	605761
1	24-1/8	1.0938	1-3/32	5/8	2	605762

BROACHES