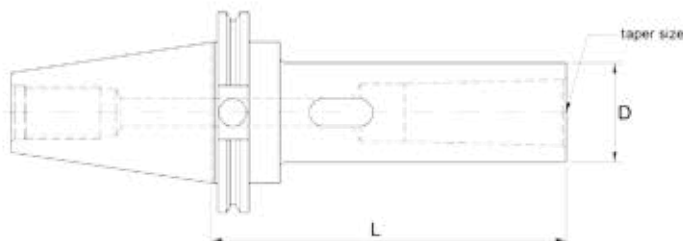


Morse Taper Adapters



- Coolant through spindle
- Taper shank ground to AT3 accuracy or better

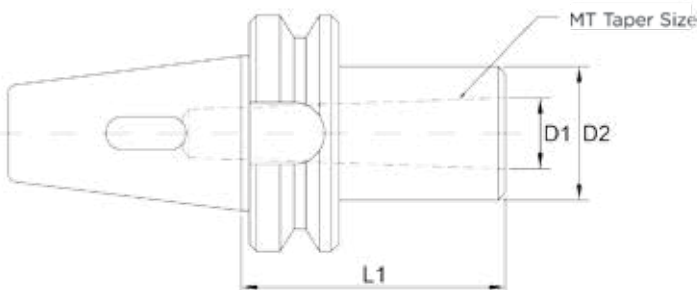
CAT40 & CAT50



- MT - CAT Form A
- CAT40 draw bar threads: 5/8"-11
- CAT50 draw bar threads: 1"-8

Taper Size	CAT40				CAT50			
	D (Inch)	L (Inch)	Weight (lbs)	Code	D (Inch)	L (Inch)	Weight (lbs)	Code
MT1	0.98	1.75	2.21	310984	2.75	1.75	6.90	312068
MT2	1.26	2.44	2.30	310985	2.75	2.00	7.43	312069
MT3	1.57	3.00	2.49	310986	1.57	2.50	6.73	312070
MT4	1.89	3.88	2.86	310987	1.89	3.38	6.90	312071
MT5	—	—	—	—	2.75	3.75	7.55	312072

BT40 & BT50



- BT40 draw bar threads: M16 x 2
- BT50 draw bar threads: M24 x 3

Taper Size	BT40					BT50				
	D1 (Inch)	D2 (Inch)	L1 (Inch)	Weight (lbs)	Code	D1 (Inch)	D2 (Inch)	L1 (Inch)	Weight (lbs)	Code
MT1	0.476	0.984	1.772	2.23	310889	0.476	0.984	1.772	3.97	310916
MT2	0.701	1.260	1.772	2.34	310890	—	—	—	—	—
MT3	0.937	1.575	2.953	2.49	310891	0.937	1.575	2.559	7.05	310917
MT4	1.232	1.890	3.740	2.93	310892	1.232	1.890	3.740	7.72	310918
MT5	—	—	—	—	—	1.748	2.756	4.134	9.92	310919