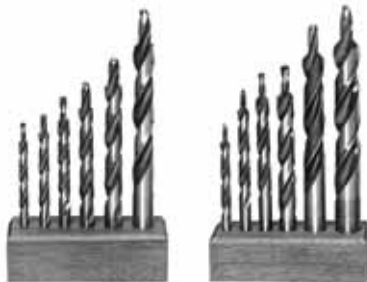


## Standard Step Drills

### 6-Piece Sets

For Drilling and Counterboring Screw Clearance Holes



- Supplied in wooden block

#### For Flat Head Screws

Description	Code	Description	Code
Jobber Length #6 - 3/8 NC Screw Sizes	311184	Cobalt Jobber Length #6 - 3/8 Screw Sizes	615275

#### For Cap Screws

Description	Code	Description	Code
Jobber Length #6 - 3/8 NC Screw Sizes	311182	Metric Jobber Length 3 mm - 10 mm Screw Sizes	615276
Taper Length #6 - 3/8 NC Screw Sizes	311183	Cobalt Jobber Length #6 - 3/8 Screw Sizes	615277

#### For Tap Drills

Description	Code	Description	Code
Jobber Length #6 - 3/8 NC Screw Sizes	311185	Metric Jobber Length 3 mm - 10 mm Screw Sizes	615278
Taper Length #6 - 3/8 NC Screw Sizes	311186	Cobalt Jobber Length #6 - 3/8 NC Screw Sizes	615279

## High Speed Steel

For Drilling and Counterboring Cap Screw Clearance Holes



#### Jobber Length

Screw Size	Minor Diameter	Major Diameter	Step Length	Flute Length	Overall Length	Code	Screw Size	Minor Diameter	Major Diameter	Step Length	Flute Length	Overall Length	Code
No. 6	0.150	1/4	1/2	2-3/4	4	311291	5/16	11/32	1/2	3/4	4-1/2	6	311295
No. 8	0.178	L	1/2	2-15/16	4-1/4	311292	3/8	13/32	19/32	7/8	5-3/16	7-1/8	311296
No. 10	0.204	Q	5/8	3-7/16	4-3/4	311293	1/2	17/32	25/32	1	3-1/4	*5-1/8	311297
1/4	9/32	13/32	11/16	3-7/8	5-1/4	311294							

\*Shorter than jobber length

#### Taper Length

Screw Size	Minor Diameter	Major Diameter	Step Length	Flute Length	Overall Length	Code	Screw Size	Minor Diameter	Major Diameter	Step Length	Flute Length	Overall Length	Code
No. 6	0.150	1/4	1/2	3-3/4	6-1/8	311298	5/16	11/32	1/2	3/4	4-3/4	7-3/4	311302
No. 8	0.178	L	1/2	4	6-3/8	311299	3/8	13/32	19/32	7/8	4-7/8	8-3/4	311303
No. 10	0.204	Q	5/8	4-1/8	6-1/2	311300	1/2	17/32	25/32	1	6	9-7/8	311304
1/4	9/32	13/32	11/16	4-3/8	7	311301							