

Drill Sets

Extra Length

Straight Shank - Longboys

High Speed Steel

Description	Size	Code
5-Piece Set - 8" Overall Length	1/8 to 3/8 by 16ths in wooden block	615251
17-Piece Set - 8" Overall Length	1/8 to 3/8 by 64ths in metal index	311132
25-Piece Set - 8" Overall Length	1/8 to 1/2 by 64ths in metal index	615252
7-Piece Set - 10" Overall Length	1/8 to 1/2 by 64ths in wooden block	615253
25-Piece Set - 10" Overall Length	1/8 to 1/2 by 64ths in metal index	311133
7-Piece Set - 12" Overall Length	1/8 to 1/2 by 16ths in wooden block	615254
25-Piece Set - 12" Overall Length	1/8 to 1/2 by 64ths in metal index	311134
11-Piece Set - 18" Overall Length	1/8 to 1/2 by 32nds in metal index	615255



Drill Indexes

DRILLS SOLD SEPARATELY



Jobber Length Indexes

Description	Pieces per Case	Case No.	Code
Fractional - 1/16 to 1/2 by 64ths	29	CZ29	311076
Fractional - 1/16 to 1/4 by 64ths	13	CZ13	311082
Fractional - 1/16 to 1/4 by 64ths (wall mount)	13	CZ13H	311100
Fractional - 1/16 to 3/8 by 64ths	21	CZ21	311083
Fractional - 1/64 to 1/4 by 64ths	16	CZ16	311101
Fractional - 1/16 to 1/2 by 32nds	15	CZ15	311084
Fractional - 1/16 to 1/4 by 64ths and 9/32 to 1/2 by 32nds	21	CZ21A	311102
Letter - A to Z	26	CZ26	311078
Wire Gage - 1 to 60	60	CZ60	311079
Wire Gage - 1 to 80	80	CZ80	311103
Wire Gage - 61 to 80	20	CZ20	311080
Metric - 1 to 5.9mm by 0.1mm	50	CZM50	311104
Metric - 1 to 6mm by 0.5mm	11	CZM11	311085
Metric - 1 to 7mm by 0.5mm	13	CZM13	311105
Metric - 1 to 10mm by 0.5mm	19	CZM19	311086
Metric - 1 to 13mm by 0.5mm	25	CZM25	311087
Metric - 6 to 10mm by 0.1mm	41	CZM41	311106

Screw Machine Length Indexes

Description	Pieces per Case	Case No.	Code
Fractional - 1/16 to 1/2 by 64ths	29	CZ29S	311090
Fractional - 1/16 to 3/8 by 64ths	21	CZ21S	311107
Fractional - 1/16 to 1/4 by 64ths	13	CZ13S	311077
Letter - A to Z	26	CZ26S	311091
Wire Gage - 1 to 60	60	CZ60S	311092
Metric - 1 to 13mm by 0.5mm	25	CZM25S	311108

Taper Length Indexes

Description	Pieces per Case	Case No.	Code
Fractional - 1/16 to 1/2 by 64ths	29	CZT29	311094
Letter - A to Z	26	CZT26	311097
Wire Gage - 1 to 60	60	CZT60	311098