

## Hand Tap Sets

### Fractional Sizes

Size	NC	NF	No. of Flutes	GH Limit	Taps Included	Code
1/4	20	-	4	3	830011, 830012, 830013	828206
1/4	-	28	4	3	830014, 830015, 830016	828213
5/16	18	-	4	3	830017, 830018, 830019	828220
5/16	-	24	4	3	830020, 830021, 830022	828227
3/8	16	-	4	3	830023, 830024, 830025	828234
3/8	-	24	4	3	830026, 830027, 830028	828240
7/16	14	-	4	3	830029, 830030, 830031	828248
7/16	-	20	4	3	830032, 830033, 830034	828255
1/2	13	-	4	3	830035, 830036, 830037	828262
1/2	-	20	4	3	830038, 830039, 830040	828269
9/16	12	-	4	3	830041, 830042, 830043	828273
9/16	-	18	4	3	830044, 830045, 830046	828277
5/8	11	-	4	3	830047, 830048, 830049	828282
5/8	-	18	4	3	830050, 830051, 830052	828286
11/16	11	-	4	3	828287, 828288, 828289	828352
11/16	-	16	4	3	828290, 828291, 828292	828293
3/4	10	-	4	3	830053, 830054, 830055	828298
3/4	-	16	4	3	830056, 830057, 830058	828302
7/8	9	-	4	4	830059, 830060, 830061	828306
7/8	-	14	4	4	830062, 830063, 830064	828310
1	8	-	4	4	830065, 830066, 830067	830068
1	-	12	4	4	830069, 830070, 830071	828318
1	-	14	4	4	830072, 830073, 830074	828322
1-1/8	7	-	4	4	830075, 830076, 830077	828353
1-1/8	-	12	6	4	830078, 830079, 830080	828354
1-1/4	7	-	4	4	828329, 828330, 828331	828355
1-1/4	-	12	6	4	828332, 828333, 828334	828356
1-3/8	6	-	4	4	828335, 828336, 828337	828357
1-3/8	-	12	4	4	828338, 828339, 828340	53516835
1-1/2	6	-	4	4	828341, 828342, 828343	53516840
1-1/2	-	12	6	4	828344, 828345, 828346	53516841

## Spiral Pointed Taps



- Angular flutes at the front end of these taps propel the chips ahead of the tap
- Angular flutes combined with the excellent shearing action of the flute make these taps ideal for production tapping of through-holes

## Machine Screw Sizes

### Plug Taps

Size	NC	NF	No. of Flutes	GH Limit	Code	Size	NC	NF	No. of Flutes	GH Limit	Code
0	-	80	2	2	828097	5	-	44	2	2	828144
1	64	-	2	2	828098	6	32	-	2	3	828149
1	-	72	2	2	828102	6	-	40	2	2	828156
2	56	-	2	2	828106	8	32	-	2	3	828162
2	-	64	2	2	828111	8	-	36	2	2	828169
3	48	-	2	2	828115	10	24	-	2	3	828174
3	-	56	2	2	828121	10	-	32	2	3	828181
4	40	-	2	2	828126	12	24	-	2	3	828188
4	-	48	2	2	828132	12	-	28	2	3	828195
5	40	-	2	2	828137						