

Tapping Heads

Self Reversing



- Radial floating, self-centering to compensate for hole center misalignment
- Unique double spring mechanism produces automatic feed and cushions the drive. There are two springs for reverse operation. Each set gives you added smoothness for ultra accurate tapping
- Pre-set torque control (reduces tap breakage)

Jacobs Taper	Tap Capacity	D Diameter (Inch)	D1 Diameter (Inch)	L (Inch)	L1 (Inch)	Code
J6	0 - 1/4 M2-M7	2.25	0.90	5.00	3.72	242140
J6	#10 - 1/2 M5-M12	3.50	1.10	6.65	4.80	242141
*M20	3/8 - 3/4 M8-M20	3.58	1.58	8.03	5.80	242142

*M20 is metric taper

Shanks

Shanks for 242142 M20 metric taper

Type	Code
MT3	242143
MT4	242144
R8	242145



Rubber-Flex Collets

For Holder	Tap Capacity	Code
242140	#0-#10	242146
242140	#10-1/4	242147
242141	#4-1/4	242148
242141	1/4-1/2	242149
242142	3/8-5/8	242163
242142	9/16-3/4	242164

Modular Tap Holders

Straight Shank

- Available in rigid or tension-compression styles
- Ideally suited to lathes and turning centers

Rigid Tap Holders



Type	d (Inch)	D (Inch)	Capacity (Inch)	L (Inch)	L1 (Inch)	Code
MRT#1 - 3/4	0.75	1.42	0 - 9/16	3.15	1.57	356720
MRT#1 - 1	1.00	1.42	0 - 9/16	3.58	2.01	356722
MRT#2 - 1	1.00	2.05	5/16 - 7/8	4.17	2.01	356723
MRT#3 - 1-1/2	1.50	3.07	13/16 - 1-3/8	6.25	3.00	356724