

## Combined Drills and Countersinks



### Plain Type

M2 High Speed Steel

60° Angle - Series 115



Size	Body Diameter	Point Diameter	Point Length	Overall Length	Code	Size	Body Diameter	Point Diameter	Point Length	Overall Length	Code
000	1/8	0.020	1/32	1-1/4	540599	4-1/2	3/8	9/64	3/16	2-1/2	540604
00	1/8	0.025	1/32	1-1/4	540600	5	7/16	3/16	1/4	2-3/4	540615
0	1/8	1/32	3/64	1-1/4	540610	6	1/2	7/32	19/64	3	540616
1	1/8	3/64	1/16	1-1/4	540611	7	5/8	1/4	5/16	3-1/4	540617
2	3/16	5/64	7/64	1-7/8	540612	8	3/4	5/16	13/32	3-1/2	540618
3	1/4	7/64	9/64	2	540613	9	7/8	11/32	7/16	3-5/8	540619
4	5/16	1/8	5/32	2-1/8	540614	10	1	3/8	1/2	3-3/4	540598

### 60° Angle - Series 114 - British Standard



Size	Body Diameter	Point Diameter	Point Length	Overall Length	Code	Size	Body Diameter	Point Diameter	Point Length	Overall Length	Code
1	1/8	3/64	1/16	1-1/2	540605	3	1/4	3/32	1/8	2	540607
2	3/16	1/16	3/32	1-3/4	540606						

### 60° Angle - TiN Coated - Series 08115



Size	Body Diameter	Point Diameter	Point Length	Overall Length	Code	Size	Body Diameter	Point Diameter	Point Length	Overall Length	Code
1	1/8	3/64	1/16	1-1/4	601000	5	7/16	3/16	1/4	2-3/4	601004
2	3/16	5/64	7/64	1-7/8	601001	6	1/2	7/32	19/64	3	601005
3	1/4	7/64	9/64	2	601002	7	5/8	1/4	5/16	3-1/4	601006
4	5/16	1/8	5/32	2-1/8	601003	8	3/4	5/16	13/32	3-1/2	601007