

Metric Screw Machine Length Drills



• 135° split point

High Speed Steel, 135° Split Point

Size (mm)	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
*1.00	0.0394	1/2	1-3/8	608101	5.10	0.2008	1-1/32	2-7/16	608134
*1.20	0.0472	1/2	1-3/8	608102	5.30	0.2087	1-1/32	2-7/16	608135
*1.25	0.0492	1/2	1-3/8	608103	5.40	0.2126	1-3/32	2-19/32	608136
*1.40	0.0551	1/2	1-3/8	608104	5.80	0.2283	1-3/32	2-19/32	608137
*1.50	0.0591	1/2	1-3/8	608105	5.90	0.2323	1-3/32	2-19/32	608138
1.70	0.0669	7/16	1-3/8	608106	6.00	0.2362	1-3/32	2-19/32	608139
1.75	0.0689	7/16	1-7/16	608107	6.50	0.2559	1-7/32	2-3/4	608140
1.95	0.0768	15/32	1-1/2	608108	6.75	0.2657	1-11/32	2-29/32	608141
2.00	0.0787	15/32	1-1/2	608109	7.00	0.2756	1-11/32	2-29/32	608142
2.05	0.0807	15/32	1-1/2	608110	7.10	0.2795	1-11/32	2-29/32	608143
2.10	0.0827	15/32	1-1/2	608111	7.30	0.2874	1-11/32	2-29/32	608144
2.15	0.0846	1/2	1-9/16	608112	7.40	0.2913	1-11/32	2-29/32	608145
2.50	0.0984	1/2	1-9/16	608113	7.50	0.2953	1-11/32	2-29/32	608146
2.60	0.1024	1/2	1-9/16	608114	7.60	0.2992	1-15/32	3-1/8	608147
2.70	0.1063	5/8	1-13/16	608115	7.90	0.3110	1-15/32	3-1/8	608148
2.80	0.1102	5/8	1-13/16	608116	8.00	0.3150	1-15/32	3-1/8	608149
2.90	0.1142	5/8	1-13/16	608117	8.20	0.3228	1-15/32	3-1/8	608150
3.00	0.1181	5/8	1-13/16	608118	8.30	0.3268	1-15/32	3-1/8	608151
3.20	0.1260	23/32	1-13/16	608119	8.40	0.3307	1-15/32	3-1/8	608152
3.25	0.1280	23/32	1-15/16	608120	8.50	0.3346	1-15/32	3-1/8	608153
3.30	0.1299	23/32	1-15/16	608121	8.80	0.3465	1-9/16	3-5/16	608154
3.50	0.1378	25/32	2-1/16	608122	8.90	0.3504	1-9/16	3-5/16	608155
4.00	0.1575	7/8	2-5/32	608123	9.00	0.3543	1-9/16	3-5/16	608156
4.10	0.1614	7/8	2-5/32	608124	9.10	0.3583	1-9/16	3-5/16	608157
4.20	0.1654	7/8	2-5/32	608125	9.60	0.3780	1-9/16	3-5/16	608158
4.25	0.1673	15/16	2-9/32	608126	9.90	0.3898	1-11/16	3-1/2	608159
4.30	0.1693	15/16	2-9/32	608127	10.00	0.3937	1-11/16	3-1/2	608160
4.40	0.1732	15/16	2-9/32	608128	10.50	0.4134	1-11/16	3-1/2	608161
4.50	0.1772	15/16	2-9/32	608129	11.50	0.4528	1-7/8	3-3/4	608162
4.60	0.1811	15/16	2-9/32	608130	11.80	0.4646	1-7/8	3-3/4	608163
4.70	0.1850	15/16	2-9/32	608131	12.20	0.4803	2-1/64	4-1/64	608164
4.80	0.1890	1-1/32	2-7/16	608132	12.50	0.4921	2-1/64	4-1/64	608165
5.00	0.1969	1-1/32	2-7/16	608133					

Metric Screw Machine Length Drills - Heavy Duty

Cobalt, 135° Split Point

Size (mm)	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
*1.00	0.0394	1/2	1-3/8	608596	4.20	0.1654	7/8	2-5/32	608610
*1.40	0.0551	1/2	1-3/8	608597	4.30	0.1693	15/16	2-9/32	608611
*1.50	0.0591	1/2	1-3/8	608598	4.40	0.1732	15/16	2-9/32	608612
1.70	0.0669	7/16	1-3/8	608599	4.50	0.1772	15/16	2-9/32	608613
1.75	0.0689	7/16	1-7/16	608600	5.00	0.1969	1-1/32	2-7/16	608614
2.00	0.0787	15/32	1-1/2	608601	5.40	0.2126	1-3/32	2-19/32	608615
2.05	0.0807	15/32	1-1/2	608602	5.80	0.2283	1-3/32	2-19/32	608616
2.50	0.0984	1/2	1-9/16	608603	6.00	0.2362	1-3/32	2-19/32	608617
2.70	0.1063	5/8	1-13/16	608604	6.50	0.2559	1-7/32	2-3/4	608618
2.80	0.1102	5/8	1-13/16	608605	7.00	0.2756	1-11/32	2-29/32	608619
3.00	0.1181	5/8	1-13/16	608606	7.10	0.2795	1-11/32	2-29/32	608620
3.20	0.1260	23/32	1-13/16	608607	7.40	0.2913	1-11/32	2-29/32	608621
3.50	0.1378	25/32	2-1/16	608608	7.50	0.2953	1-11/32	2-29/32	608622
4.00	0.1575	7/8	2-5/32	608609	7.60	0.2992	1-15/32	3-1/8	608623