

## Jobber Length Drills

High Speed Steel & Cobalt (continued)



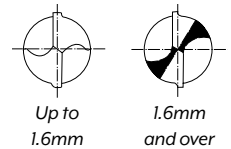
| Size  | Decimal Equivalent (Inch) | Flute Length (Inch) | Overall Length (Inch) | HSS 118° Point Black Oxide | HSS 135° Split Point Bi-Color | Super Cobalt 135° Split Point | Cobalt 135° Split Point | HSS Gold-P Coated |
|-------|---------------------------|---------------------|-----------------------|----------------------------|-------------------------------|-------------------------------|-------------------------|-------------------|
|       |                           |                     |                       | Code                       | Code                          | Code                          | Code                    | Code              |
| 17/32 | 0.5312                    | 4-13/16             | 6-5/8                 | 752059                     | -                             | 606788                        | -                       | -                 |
| 35/64 | 0.5469                    | 4-13/16             | 6-5/8                 | 752060                     | -                             | 606789                        | -                       | -                 |
| 9/16  | 0.5625                    | 4-13/16             | 6-5/8                 | 752061                     | -                             | 606790                        | -                       | -                 |
| 37/64 | 0.5781                    | 4-13/16             | 6-5/8                 | 752062                     | -                             | 606791                        | -                       | -                 |
| 19/32 | 0.5938                    | 5-3/16              | 7-1/8                 | 752063                     | -                             | 606792                        | -                       | -                 |
| 39/64 | 0.6094                    | 5-3/16              | 7-1/8                 | 752064                     | -                             | 606793                        | -                       | -                 |
| 5/8   | 0.6250                    | 5-3/16              | 7-1/8                 | 752065                     | -                             | 606794                        | -                       | -                 |
| 41/64 | 0.6406                    | 5-3/16              | 7-1/8                 | 752066                     | -                             | 606795                        | -                       | -                 |
| 21/32 | 0.6562                    | 5-3/16              | 7-1/8                 | 752067                     | -                             | 606796                        | -                       | -                 |
| 43/64 | 0.6719                    | 5-5/8               | 7-5/8                 | 752068                     | -                             | 606797                        | -                       | -                 |
| 11/16 | 0.6875                    | 5-5/8               | 7-5/8                 | 752069                     | -                             | 606798                        | -                       | -                 |
| 23/32 | 0.7188                    | 5-5/8               | 7-5/8                 | 606583                     | -                             | -                             | -                       | -                 |
| 3/4   | 0.7500                    | 5-5/8               | 7-5/8                 | 606584                     | -                             | -                             | -                       | -                 |

## Metric Jobber Length Drills

High Speed Steel – Gold-P Coated



- Straight shank
- Flute Geometry: right hand helix
- Point Angle: 135° (split point on sizes 1.6mm diameter and over)
- Surface treatment: bright body with TiN coating on working part
- Application: drilling in steel, cast steel (alloyed and non-alloyed), grey cast iron, graphite, and malleable cast iron



ASK ABOUT OTHER SIZES IN SERIES AVAILABLE FOR SPECIAL ORDER

| Size | Decimal Equivalent (Inch) | Flute Length (mm) | Overall Length (mm) | Code   | Size | Decimal Equivalent (Inch) | Flute Length (mm) | Overall Length (mm) | Code   |
|------|---------------------------|-------------------|---------------------|--------|------|---------------------------|-------------------|---------------------|--------|
| 1.0  | 0.0394                    | 12                | 34                  | 883450 | 5.7  | 0.2244                    | 57                | 93                  | 883487 |
| 1.3  | 0.0512                    | 16                | 38                  | 883475 | 5.9  | 0.2323                    | 57                | 93                  | 883488 |
| 1.4  | 0.0551                    | 18                | 40                  | 883476 | 6.0  | 0.2362                    | 57                | 93                  | 883460 |
| 1.5  | 0.0591                    | 18                | 40                  | 883451 | 6.1  | 0.2402                    | 63                | 101                 | 883489 |
| 1.8  | 0.0709                    | 22                | 46                  | 883477 | 6.2  | 0.2441                    | 63                | 101                 | 883490 |
| 1.9  | 0.0748                    | 22                | 46                  | 883478 | 6.3  | 0.2480                    | 63                | 101                 | 883491 |
| 2.0  | 0.0787                    | 24                | 49                  | 883452 | 6.4  | 0.2520                    | 63                | 101                 | 883492 |
| 2.1  | 0.0827                    | 24                | 49                  | 883479 | 6.5  | 0.2559                    | 63                | 101                 | 883461 |
| 2.2  | 0.0866                    | 27                | 53                  | 883480 | 7.0  | 0.2756                    | 69                | 109                 | 883462 |
| 2.3  | 0.0906                    | 27                | 53                  | 883481 | 7.1  | 0.2795                    | 69                | 109                 | 883493 |
| 2.5  | 0.0984                    | 30                | 57                  | 883453 | 7.2  | 0.2835                    | 69                | 109                 | 883494 |
| 3.0  | 0.1181                    | 33                | 61                  | 883454 | 7.3  | 0.2874                    | 69                | 109                 | 883495 |
| 3.1  | 0.1222                    | 36                | 65                  | 883482 | 7.5  | 0.2953                    | 69                | 109                 | 883463 |
| 3.3  | 0.1299                    | 36                | 65                  | 883483 | 7.8  | 0.3071                    | 75                | 117                 | 883496 |
| 3.4  | 0.1339                    | 39                | 70                  | 883484 | 8.0  | 0.315                     | 75                | 117                 | 883464 |
| 3.5  | 0.1378                    | 39                | 70                  | 883455 | 8.1  | 0.3189                    | 75                | 117                 | 883497 |
| 3.8  | 0.1496                    | 43                | 75                  | 883485 | 8.5  | 0.3346                    | 75                | 117                 | 883465 |
| 4.0  | 0.1575                    | 43                | 75                  | 883456 | 8.6  | 0.3386                    | 81                | 125                 | 883498 |
| 4.5  | 0.1772                    | 47                | 80                  | 883457 | 8.7  | 0.3425                    | 81                | 125                 | 883499 |
| 5.0  | 0.1969                    | 52                | 86                  | 883458 | 8.8  | 0.3465                    | 81                | 125                 | 883590 |
| 5.3  | 0.2087                    | 52                | 86                  | 883486 | 9.0  | 0.3543                    | 81                | 125                 | 883466 |
| 5.5  | 0.2165                    | 57                | 93                  | 883459 | 9.3  | 0.3661                    | 81                | 125                 | 883592 |