

Jobber Length Drills

High Speed Steel & Cobalt (continued)



Size	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	HSS 118° Point Black Oxide	HSS 135° Split Point Bi-Color	Super Cobalt 135° Split Point	Cobalt 135° Split Point	HSS Gold-P Coated
				Code	Code	Code	Code	Code
13/64	0.2031	2-7/16	3-5/8	752014	606459	751065	606709	883030
#6	0.2040	2-1/2	3-3/4	754679	606481	751066	606961	883236
#5	0.2055	2-1/2	3-3/4	754680	606480	751067	606962	883237
#4	0.2090	2-1/2	3-3/4	754681	606479	751068	606963	883238
#3	0.2130	2-1/2	3-3/4	754682	606512	751069	606964	883239
7/32	0.2188	2-1/2	3-3/4	752015	606460	751070	606710	883031
#2	0.2210	2-5/8	3-7/8	754683	606511	751071	606965	883240
#1	0.2280	2-5/8	3-7/8	754684	606510	751072	606966	883241
A	0.2340	2-5/8	3-7/8	752016	-	751073	606729	883108
15/64	0.2344	2-5/8	3-7/8	752017	606461	751074	606711	883032
B	0.2380	2-3/4	4	752018	-	751075	606730	883109
C	0.2420	2-3/4	4	606587	-	751076	606731	883110
D	0.2460	2-3/4	4	752019	-	751077	606732	883111
1/4 or E	0.2500	2-3/4	4	752020	606462	751078	606712	883033 (1/4") 883112 (E)
F	0.2570	2-7/8	4-1/8	752021	-	751079	606733	883113
G	0.2610	2-7/8	4-1/8	752022	-	751080	606734	883114
17/64	0.2656	2-7/8	4-1/8	752023	606463	751081	606713	883034
H	0.2660	2-7/8	4-1/8	752024	-	751082	606735	883115
I	0.2720	2-7/8	4-1/8	752025	-	751083	606736	883116
J	0.2770	2-7/8	4-1/8	752026	-	751084	606737	883117
K	0.2810	2-15/16	4-1/4	752027	-	751085	606738	883118
9/32	0.2812	2-15/16	4-1/4	752028	606464	751086	606714	883035
L	0.2900	2-15/16	4-1/4	752029	-	751087	606739	883119
M	0.2950	3-1/16	4-3/8	752030	-	751088	606740	883120
19/64	0.2969	3-1/16	4-3/8	752031	606465	751089	606715	883036
N	0.3020	3-1/16	4-3/8	752032	-	751090	606741	883121
5/16	0.3125	3-3/16	4-1/2	752033	606466	751091	606716	883037
O	0.3160	3-3/16	4-1/2	-	-	751092	606742	883122
P	0.3230	3-5/16	4-5/8	752035	-	751093	606743	883123
21/64	0.3281	3-5/16	4-5/8	752036	606467	751094	606717	883038
Q	0.3320	3-7/16	4-3/4	752037	-	751095	606744	883124
R	0.3390	3-7/16	4-3/4	752038	-	751096	606745	883125
11/32	0.3438	3-7/16	4-3/4	752039	606468	751097	606718	883039
S	0.3480	3-1/2	4-7/8	752040	-	751098	606746	883126
T	0.3580	3-1/2	4-7/8	752041	-	751099	606747	883127
23/64	0.3594	3-1/2	4-7/8	752042	606469	751100	606719	883040
U	0.3680	3-5/8	5	752043	-	751101	606748	883128
3/8	0.3750	3-5/8	5	752044	606470	751102	606720	883041
V	0.3770	3-5/8	5	752045	-	751103	606749	883129
W	0.3860	3-3/4	5-1/8	752046	-	751104	606750	883130
25/64	0.3906	3-3/4	5-1/8	752047	606471	751105	606721	883042
X	0.3970	3-3/4	5-1/8	752048	-	751106	606751	883131
Y	0.4040	3-7/8	5-1/4	752049	-	751107	606752	883132
13/32	0.4062	3-7/8	5-1/4	752050	606472	751108	606722	883043
Z	0.4130	3-7/8	5-1/4	752051	-	751109	606753	883133
27/64	0.4219	3-15/16	5-3/8	752052	606473	751110	606723	883044
7/16	0.4375	4-1/16	5-1/2	752053	606474	751111	606724	883045
29/64	0.4531	4-3/16	5-5/8	752054	606475	751112	606725	883046
15/32	0.4688	4-5/16	5-3/4	752055	606476	751113	606726	883047
31/64	0.4844	4-3/8	5-7/8	752056	606477	751114	606727	883048
1/2	0.5000	4-1/2	6	752057	606478	751115	606728	883049
33/64	0.5156	4-13/16	6-5/8	752058	-	606787	-	-