

Jobber Length Drills - Aircraft Type

Fractional Sizes - Jobber Length Drills - Aircraft Type B

High Speed Steel

A.I.A. (NAS907) - Standard - Oxide Finish

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
*3/64	0.0469	3/4	1-3/4	12	615915	9/32	0.2812	2-15/16	4-1/4	6	615929
1/16	0.0625	7/8	1-7/8	12	615916	19/64	0.2969	3-1/16	4-3/8	6	615930
5/64	0.0781	1	2	12	615917	5/16	0.3125	3-3/16	4-1/2	6	615931
3/32	0.0938	1-1/4	2-1/4	12	615918	21/64	0.3281	3-5/16	4-5/8	6	615932
7/64	0.1094	1-1/2	2-5/8	12	615919	11/32	0.3438	3-7/16	4-3/4	6	615933
1/8	0.1250	1-5/8	2-3/4	12	615920	23/64	0.3594	3-1/2	4-7/8	6	615934
9/64	0.1406	1-3/4	2-7/8	12	615921	3/8	0.3750	3-5/8	5	6	615935
5/32	0.1562	2	3-1/8	12	615922	25/64	0.3906	3-3/4	5-1/8	6	615936
11/64	0.1719	2-1/8	3-1/4	12	615923	13/32	0.4062	3-7/8	5-1/4	6	615937
3/16	0.1875	2-5/16	3-1/2	12	615924	27/64	0.4219	3-15/16	5-3/8	6	615938
13/64	0.2031	2-7/16	3-5/8	12	615925	7/16	0.4375	4-1/16	5-1/2	6	615939
7/32	0.2188	2-1/2	3-3/4	12	615926	29/64	0.4531	4-3/16	5-5/8	6	615940
15/64	0.2344	2-5/8	3-7/8	12	615927	15/32	0.4688	4-5/16	5-3/4	6	615941
1/4	0.2500	2-3/4	4	12	615813	31/64	0.4844	4-3/8	5-7/8	6	615942
17/64	0.2656	2-7/8	4-1/8	12	615928	1/2	0.5000	4-1/2	6	6	615943

Letter Sizes - Jobber Length Drills - Aircraft Type B

High Speed Steel

A.I.A. (NAS907) - Standard - Oxide Finish

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	2-5/8	3-7/8	12	615944	N	0.3020	3-1/16	4-3/8	6	615956
B	0.2380	2-3/4	4	12	615945	O	0.3160	3-3/16	4-1/2	6	615957
C	0.2420	2-3/4	4	12	615946	P	0.3230	3-5/16	4-5/8	6	615958
D	0.2460	2-3/4	4	12	615947	Q	0.3320	3-7/16	4-3/4	6	615959
E	0.2500	2-3/4	4	12	615813	R	0.3390	3-7/16	4-3/4	6	615960
F	0.2570	2-7/8	4-1/8	12	615948	S	0.3480	3-1/2	4-7/8	6	615961
G	0.2610	2-7/8	4-1/8	12	615949	T	0.3580	3-1/2	4-7/8	6	615962
H	0.2660	2-7/8	4-1/8	12	615950	U	0.3680	3-5/8	5	6	615963
I	0.2720	2-7/8	4-1/8	6	615951	V	0.3770	3-5/8	5	6	615964
J	0.2770	2-7/8	4-1/8	6	615952	W	0.3860	3-3/4	5-1/8	6	615965
K	0.2810	2-15/16	4-1/4	6	615953	X	0.3970	3-3/4	5-1/8	6	615966
L	0.2900	2-15/16	4-1/4	6	615954	Y	0.4040	3-7/8	5-1/4	6	615967
M	0.2950	3-1/16	4-3/8	6	615955	Z	0.4130	3-7/8	5-1/4	6	615968