

Taper Shank Extra Length Drills

High Speed Steel – 118° Point (continued)



Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
13/16	0.8125	25	30	3	613680	2-7/16	2.4375	23	30	5	613706
7/8	0.8750	25	30	3	613681	2-1/2	2.5000	23	30	5	613707
15/16	0.9375	25	30	3	613682	2-5/8	2.6250	23	30	5	613708
1	1.0000	25	30	3	613683	2-3/4	2.7500	23	30	5	613709
1-1/16	1.0625	25	30	3	613684	2-7/8	2.8750	23	30	5	613710
1-1/8	1.1250	24	30	4	613685	3	3.0000	23	30	5	613711
1-3/16	1.1875	24	30	4	613686	3-1/8	3.1250	23	30	5	613712
1-1/4	1.2500	24	30	4	613687	3-1/4	3.2500	23	30	5	613713
1-5/16	1.3125	24	30	4	613688	3-3/8	3.3750	23	30	5	613714
1-3/8	1.3750	24	30	4	613689	3-1/2	3.5000	23	30	5	613715
1-7/16	1.4375	24	30	4	613690	1-1/2	1.5000	30	36	4	613716
1-1/2	1.5000	24	30	4	613691	1-3/4	1.7500	29	36	5	613717
1-9/16	1.5625	23	30	5	613692	2	2.0000	29	36	5	613718
1-5/8	1.6250	23	30	5	613693	2-1/8	2.1250	29	36	5	613719
1-11/16	1.6875	23	30	5	613694	2-1/4	2.2500	29	36	5	613720
1-3/4	1.7500	23	30	5	613695	2-3/8	2.3750	29	36	5	613721
1-13/16	1.8125	23	30	5	613696	2-1/2	2.5000	29	36	5	613722
1-7/8	1.8750	23	30	5	613697	2-5/8	2.6250	29	36	5	613723
1-15/16	1.9375	23	30	5	613698	2-3/4	2.7500	29	36	5	613724
2	2.0000	23	30	5	613699	3	3.0000	29	36	5	613725
2-1/16	2.0625	23	30	5	613700	3-1/8	3.1250	29	36	5	613726
2-1/8	2.1250	23	30	5	613701	3-1/4	3.2500	29	36	5	613727
2-3/16	2.1875	23	30	5	613702	3-3/8	3.3750	29	36	5	613728
2-1/4	2.2500	23	30	5	613703	3-1/2	3.5000	29	36	5	613729
2-5/16	2.3125	23	30	5	613704						
2-3/8	2.3750	23	30	5	613705						

Reduced Shank Drills

Silver & Deming



- 1/2" diameter shank
- 118° split point
- Milled flutes, ground lands
- Sets supplied in wooden block

Fractional Sizes – Cobalt (Gold)

Size (Inch)	Decimal Equivalent (Inch)	Code	Size (Inch)	Decimal Equivalent (Inch)	Code	Size (Inch)	Decimal Equivalent (Inch)	Code
17/32	0.5312	608900	23/32	0.7188	608906	29/32	0.9062	608912
9/16	0.5625	608901	3/4	0.7500	608907	15/16	0.9375	608913
19/32	0.5938	608902	25/32	0.7812	608908	31/32	0.9688	608914
5/8	0.6250	608903	13/16	0.8125	608909	1	1.0000	608915
21/32	0.6562	608904	27/32	0.8438	608910			
11/16	0.6875	608905	7/8	0.8750	608911			