

Jobber Length Drills - Slow Spiral



- 118° point
- Designed for applications in brass, fiberglass, hard rubber and plastics
- Open flute allows the greatest volume of chip removal with high feed rates
- Also used in shallow hole drilling of aluminum and magnesium alloys, and die cast parts

Fractional Sizes - Jobber Length Drills - Slow Spiral

High Speed Steel

Bright Finish

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1/64	0.0156	3/16	3/4	12	616100	17/64	0.2656	2-7/8	4-1/8	6	616116
1/32	0.0312	1/2	1-3/8	12	616101	9/32	0.2812	2-15/16	4-1/4	6	616117
3/64	0.0469	3/4	1-3/4	12	616102	19/64	0.2969	3-1/16	4-3/8	6	616118
1/16	0.0625	7/8	1-7/8	12	616103	5/16	0.3125	3-3/16	4-1/2	6	616119
5/64	0.0781	1	2	12	616104	21/64	0.3281	3-5/16	4-5/8	6	616120
3/32	0.0938	1-1/4	2-1/4	12	616105	11/32	0.3438	3-7/16	4-3/4	6	616121
7/64	0.1094	1-1/2	2-5/8	12	616106	23/64	0.3594	3-1/2	4-7/8	6	616122
1/8	0.1250	1-5/8	2-3/4	12	616107	3/8	0.3750	3-5/8	5	6	616123
9/64	0.1406	1-3/4	2-7/8	12	616108	25/64	0.3906	3-3/4	5-1/8	6	616124
5/32	0.1562	2	3-1/8	12	616109	13/32	0.4062	3-7/8	5-1/4	6	616125
11/64	0.1719	2-1/8	3-1/4	12	616110	27/64	0.4219	3-15/16	5-3/8	6	616126
3/16	0.1875	2-5/16	3-1/2	6	616111	7/16	0.4375	4-1/16	5-1/2	6	616127
13/64	0.2031	2-7/16	3-5/8	6	616112	29/64	0.4531	4-3/16	5-5/8	6	616128
7/32	0.2188	2-1/2	3-3/4	6	616113	15/32	0.4688	4-5/16	5-3/4	6	616129
15/64	0.2344	2-5/8	3-7/8	6	616114	31/64	0.4844	4-3/8	5-7/8	6	616130
1/4	0.2500	2-3/4	4	6	616115	1/2	0.5000	4-1/2	6	6	616131

Sold in package quantity only.

Letter Sizes - Jobber Length Drills - Slow Spiral

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Bright Finish

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	2-5/8	3-7/8	12	616132	N	0.3020	3-1/16	4-3/8	6	616144
B	0.2380	2-3/4	4	12	616133	O	0.3160	3-3/16	4-1/2	6	616145
C	0.2420	2-3/4	4	12	616134	P	0.3230	3-5/16	4-5/8	6	616146
D	0.2460	2-3/4	4	12	616135	Q	0.3320	3-7/16	4-3/4	6	616147
E	0.2500	2-3/4	4	12	616115	R	0.3390	3-7/16	4-3/4	6	616148
F	0.2570	2-7/8	4-1/8	12	616136	S	0.3480	3-1/2	4-7/8	6	616149
G	0.2610	2-7/8	4-1/8	12	616137	T	0.3580	3-1/2	4-7/8	6	616150
H	0.2660	2-7/8	4-1/8	12	616138	U	0.3680	3-5/8	5	6	616151
I	0.2720	2-7/8	4-1/8	6	616139	V	0.3770	3-5/8	5	6	616152
J	0.2770	2-7/8	4-1/8	6	616140	W	0.3860	3-3/4	5-1/8	6	616153
K	0.2810	2-15/16	4-1/4	6	616141	X	0.3970	3-3/4	5-1/8	6	616154
L	0.2900	2-15/16	4-1/4	6	616142	Y	0.4040	3-7/8	5-1/4	6	616155
M	0.2950	3-1/16	4-3/8	6	616143	Z	0.4130	3-7/8	5-1/4	6	616156

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