

Jobber Length Drills - Aircraft Type

Wire Gage Sizes - Jobber Length Drills - Aircraft Type B

High Speed Steel

A.I.A. (NAS907) - Standard - Oxide Finish

| Size | Decimal Equivalent | Flute Length | Overall Length | Package Quantity | Code | Size | Decimal Equivalent | Flute Length | Overall Length | Package Quantity | Code |
|------|--------------------|--------------|----------------|------------------|--------|------|--------------------|--------------|----------------|------------------|--------|
| 1 | 0.2280 | 2-5/8 | 3-7/8 | 12 | 615969 | 31 | 0.1200 | 1-5/8 | 2-3/4 | 12 | 615999 |
| 2 | 0.2210 | 2-5/8 | 3-7/8 | 12 | 615970 | 32 | 0.1160 | 1-5/8 | 2-3/4 | 12 | 616000 |
| 3 | 0.2130 | 2-1/2 | 3-3/4 | 12 | 615971 | 33 | 0.1130 | 1-1/2 | 2-5/8 | 12 | 616001 |
| 4 | 0.2090 | 2-1/2 | 3-3/4 | 12 | 615972 | 34 | 0.1110 | 1-1/2 | 2-5/8 | 12 | 616002 |
| 5 | 0.2055 | 2-1/2 | 3-3/4 | 12 | 615973 | 35 | 0.1100 | 1-1/2 | 2-5/8 | 12 | 616003 |
| 6 | 0.2040 | 2-1/2 | 3-3/4 | 12 | 615974 | 36 | 0.1065 | 1-7/16 | 2-1/2 | 12 | 616004 |
| 7 | 0.2010 | 2-7/16 | 3-5/8 | 12 | 615975 | 37 | 0.1040 | 1-7/16 | 2-1/2 | 12 | 616005 |
| 8 | 0.1990 | 2-7/16 | 3-5/8 | 12 | 615976 | 38 | 0.1015 | 1-7/16 | 2-1/2 | 12 | 616006 |
| 9 | 0.1960 | 2-7/16 | 3-5/8 | 12 | 615977 | 39 | 0.0995 | 1-3/8 | 2-3/8 | 12 | 616007 |
| 10 | 0.1935 | 2-7/16 | 3-5/8 | 12 | 615978 | 40 | 0.0980 | 1-3/8 | 2-3/8 | 12 | 616008 |
| 11 | 0.1910 | 2-5/16 | 3-1/2 | 12 | 615979 | 41 | 0.0960 | 1-3/8 | 2-3/8 | 12 | 616009 |
| 12 | 0.1890 | 2-5/16 | 3-1/2 | 12 | 615980 | 42 | 0.0935 | 1-1/4 | 2-1/4 | 12 | 616010 |
| 13 | 0.1850 | 2-5/16 | 3-1/2 | 12 | 615981 | 43 | 0.0890 | 1-1/4 | 2-1/4 | 12 | 616011 |
| 14 | 0.1820 | 2-3/16 | 3-3/8 | 12 | 615982 | 44 | 0.0860 | 1-1/8 | 2-1/8 | 12 | 616012 |
| 15 | 0.1800 | 2-3/16 | 3-3/8 | 12 | 615983 | 45 | 0.0820 | 1-1/8 | 2-1/8 | 12 | 616013 |
| 16 | 0.1770 | 2-3/16 | 3-3/8 | 12 | 615984 | 46 | 0.0810 | 1-1/8 | 2-1/8 | 12 | 616014 |
| 17 | 0.1730 | 2-3/16 | 3-3/8 | 12 | 615985 | 47 | 0.0785 | 1 | 2 | 12 | 616015 |
| 18 | 0.1695 | 2-1/8 | 3-1/4 | 12 | 615986 | 48 | 0.0760 | 1 | 2 | 12 | 616016 |
| 19 | 0.1660 | 2-1/8 | 3-1/4 | 12 | 615987 | 49 | 0.0730 | 1 | 2 | 12 | 616017 |
| 20 | 0.1610 | 2-1/8 | 3-1/4 | 12 | 615988 | 50 | 0.0700 | 1 | 2 | 12 | 616018 |
| 21 | 0.1590 | 2-1/8 | 3-1/4 | 12 | 615989 | 51 | 0.0670 | 1 | 2 | 12 | 616019 |
| 22 | 0.1570 | 2 | 3-1/8 | 12 | 615990 | 52 | 0.0635 | 7/8 | 1-7/8 | 12 | 616020 |
| 23 | 0.1540 | 2 | 3-1/8 | 12 | 615991 | *53 | 0.0595 | 7/8 | 1-7/8 | 12 | 616021 |
| 24 | 0.1520 | 2 | 3-1/8 | 12 | 615992 | *54 | 0.0550 | 7/8 | 1-7/8 | 12 | 616022 |
| 25 | 0.1495 | 1-7/8 | 3 | 12 | 615993 | *55 | 0.0520 | 7/8 | 1-7/8 | 12 | 616023 |
| 26 | 0.1470 | 1-7/8 | 3 | 12 | 615994 | *56 | 0.0465 | 3/4 | 1-3/4 | 12 | 616024 |
| 27 | 0.1440 | 1-7/8 | 3 | 12 | 615995 | *57 | 0.0430 | 3/4 | 1-3/4 | 12 | 616025 |
| 28 | 0.1405 | 1-3/4 | 2-7/8 | 12 | 615996 | *58 | 0.0420 | 11/16 | 1-5/8 | 12 | 616026 |
| 29 | 0.1360 | 1-3/4 | 2-7/8 | 12 | 615997 | *59 | 0.0410 | 11/16 | 1-5/8 | 12 | 616027 |
| 30 | 0.1285 | 1-5/8 | 2-3/4 | 12 | 615998 | *60 | 0.0400 | 11/16 | 1-5/8 | 12 | 616028 |

*Sizes smaller than 1/16" and #52 are not split point. Sold in package quantity only.