

Self Starting Step Drills

High Speed Steel

Series	Number of Steps	Included Diameters	Code
SSD1	13	1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2	754700
SSD2	6	3/16, 1/4, 5/16, 3/8, 7/16, 1/2	754701
SSD3	9	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4	754702
SSD4	12	3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8	754703



Self Starting Step Drill Set

3-Piece

- Multi-diameter
- 3 flats on shank
- Supplied in metal index case

Metal Index (Inch)	Size (Inch)	Code
9/16 - 1	1/8 - 1/2, 3/16 - 1/2, and 9/16 - 1	750010



Spotting and Centering Drills

High Speed Steel

- 118° point
- Short flute and overall lengths provides greater rigidity



Right Hand

Size	Decimal Equivalent	Flute Length	Overall Length	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Code
3/8	0.3750	1	2	615300	7/8	0.8750	1-1/4	2-1/2	615305
7/16	0.4375	1	2	615301	1	1.0000	1-1/4	2-1/2	615306
1/2	0.5000	1	2	615302	1-1/4	1.2500	2	4	615307
5/8	0.6250	1-1/8	2-1/4	615303	1-1/2	1.5000	2-1/2	5	615308
3/4	0.7500	1-1/8	2-1/4	615304	1-3/4	1.7500	2-3/4	5-1/2	615309

Left Hand

Size	Decimal Equivalent	Flute Length	Overall Length	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Code
3/8	0.3750	1	2	615310	7/8	0.8750	1-1/4	2-1/2	615315
7/16	0.4375	1	2	615311	1	1.0000	1-1/4	2-1/2	615316
1/2	0.5000	1	2	615312	1-1/4	1.2500	2	4	615317
5/8	0.6250	1-1/8	2-1/4	615313	1-1/2	1.5000	2-1/2	5	615318
3/4	0.7500	1-1/8	2-1/4	615314	1-3/4	1.7500	2-3/4	5-1/2	615319