

Turning Inserts

CCMT HM for Medium Machining

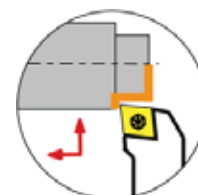


Coated Grades - PVD

YBG202

ANSI	ISO	L (Inch)	Øl.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)1-HM	CCMT-060204-HM	0.252	0.250	0.094	0.110	0.016	573196
CCMT-2(1.5)2-HM	CCMT-060208-HM	0.252	0.250	0.094	0.110	0.031	573226
CCMT-3(2.5)1-HM	CCMT-09T304-HM	0.382	0.375	0.156	0.173	0.016	573262
CCMT-3(2.5)2-HM	CCMT-09T308-HM	0.382	0.375	0.156	0.173	0.031	573304

To be used with holders: SCACR/L; SCLCR/L; S_ _-SCLCR/L; S_ _-SCFCR



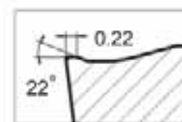
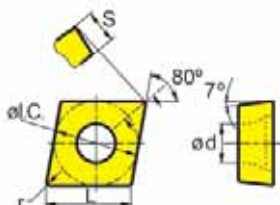
EXAMPLE: SCLCR



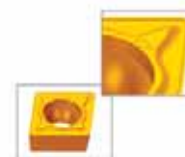
CCMT HR for Roughing



POSITIVE 80° RHOMBIC



CCMT-HR



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	Øl.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)2-HR	CCMT-060208-HR	0.252	0.250	0.094	0.110	0.031	573230
CCMT-3(2.5)2-HR	CCMT-09T308-HR	0.382	0.375	0.156	0.173	0.031	573310
CCMT-432-HR	CCMT-120408-HR	0.508	0.500	0.187	0.220	0.031	573374

YBC251

ANSI	ISO	L (Inch)	Øl.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)2-HR	CCMT-060208-HR	0.252	0.250	0.094	0.110	0.031	573232
CCMT-3(2.5)2-HR	CCMT-09T308-HR	0.382	0.375	0.156	0.173	0.031	573312
CCMT-432-HR	CCMT-120408-HR	0.508	0.500	0.187	0.220	0.031	573376

YBC351

ANSI	ISO	L (Inch)	Øl.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)2-HR	CCMT-060208-HR	0.252	0.250	0.094	0.110	0.031	573234
CCMT-3(2.5)2-HR	CCMT-09T308-HR	0.382	0.375	0.156	0.173	0.031	573314
CCMT-432-HR	CCMT-120408-HR	0.508	0.500	0.187	0.220	0.031	573378

YBD102

ANSI	ISO	L (Inch)	Øl.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-3(2.5)2-HR	CCMT-09T308-HR	0.382	0.375	0.156	0.173	0.031	573316
CCMT-432-HR	CCMT-120408-HR	0.508	0.500	0.187	0.220	0.031	573380