


## Grooving

### Grooving Tool Holders - External




#### Accessories

##### Screw



For Type	Code	For Type	Code
QEED10-025C10	576382	QEGD20-04E13	576384
QEED12-025C10	576384	QEGD20-04E22	576384
QEED16-025D10	576384	QEHD16-05D13	576384
QEED16-025D17	576384	QEHD16-05D22	576384
Qefd10-03C10	576382	QEHD20-05E13	576384
Qefd12-03C10	576384	QEHD20-05E22	576384
Qefd16-03D10	576384	QEKD16-06D13	576384
Qefd16-03D17	576384	QEKD16-06D22	576384
QEGD12-04C13	576384	QEKD20-06E13	576384
QEGD16-04D13	576384	QEKD20-06E22	576384

##### Key



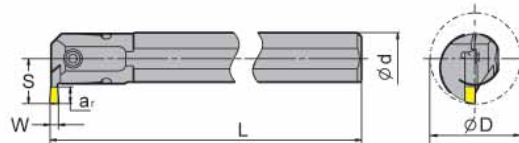
For Type	Code	For Type	Code
QEED10-025C10	576320	QEGD20-04E13	576368
QEED12-025C10	576368	QEGD20-04E22	576368
QEED16-025D10	576368	QEHD16-05D13	576368
QEED16-025D17	576368	QEHD16-05D22	576368
Qefd10-03C10	576320	QEHD20-05E13	576368
Qefd12-03C10	576368	QEHD20-05E22	576368
Qefd16-03D10	576368	QEKD16-06D13	576368
Qefd16-03D17	576368	QEKD16-06D22	576368
QEGD12-04C13	576368	QEKD20-06E13	576368
QEGD16-04D13	576368	QEKD20-06E22	576368

Parting, Grooving, Turning, and Profiling Inserts are suited for the tools.  
 Example: 3 mm insert (Z-FD03) will only fit 3 mm tool holders (Qefd)

### Grooving Bars - Internal



#### QED, QFD, QGD, QHD and QKD



##### Insert Width:

- QED = 2.5mm
- QFD = 3.0mm
- QGD = 4.0mm
- QHD = 5.0mm
- QKD = 6.0mm

#### Right Hand

Type	Ød (Inch)	L (Inch)	S (Inch)	W (mm)	W (Inch)	a, Max (Inch)	ØD (mm)	ØD (Inch)	Inserts	Code
C12Q-QED-05-27	0.750	7	0.598	2.5	0.098	0.197	27	1.063	ZTED02503 ZRED025	573062
C16R-QED-07-33	1.000	8	0.799	2.5	0.098	0.276	33	1.299	ZTED02503 ZRED025	573070
C20S-QED-09-42	1.250	10	0.996	2.5	0.098	0.354	42	1.654	ZTED02503 ZRED025	573090
C12Q-QFD-05-27	0.750	7	0.598	3.0	0.118	0.197	27	1.063	ZTFD0303 ZRFD03	573066
C16R-QFD-07-33	1.000	8	0.799	3.0	0.118	0.276	33	1.299	ZTFD0303 ZRFD03	573074