

Metric Taper Length Drills

General Purpose – High Speed Steel (continued)



Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
3.10	0.1220	2-3/4	5-1/8	609337	8.20	0.3228	4-1/8	6-1/2	609378	18.50	0.7283	5-7/8	9-3/4	609418
3.20	0.1260	3	5-3/8	609338	8.50	0.3346	4-1/8	6-1/2	609379	19.00	0.7480	5-7/8	9-3/4	609419
3.30	0.1299	3	5-3/8	609339	8.80	0.3465	4-1/4	6-3/4	609380	19.50	0.7677	6	9-7/8	609420
3.40	0.1339	3	5-3/8	609340	9.00	0.3543	4-1/4	6-3/4	609381	20.00	0.7874	6-1/8	10	609421
3.50	0.1378	3	5-3/8	609341	9.20	0.3622	4-1/4	6-3/4	609382	20.50	0.8071	6-1/8	10	609422
3.60	0.1417	3	5-3/8	609342	9.50	0.3740	4-1/4	6-3/4	609383	21.00	0.8268	6-1/8	10	609423
3.70	0.1457	3	5-3/8	609343	9.80	0.3858	4-3/8	7	609384	21.50	0.8465	6-1/8	10	609424
3.80	0.1496	3	5-3/8	609344	10.00	0.3937	4-3/8	7	609385	22.00	0.8661	6-1/8	10	609425
3.90	0.1535	3	5-3/8	609345	10.20	0.4016	4-3/8	7	609386	22.50	0.8858	6-1/8	10	609426
4.00	0.1575	3-3/8	5-3/4	609346	10.50	0.4134	4-5/8	7-1/4	609387	23.00	0.9055	6-1/8	10	609427
4.10	0.1614	3-3/8	5-3/4	609347	10.80	0.4252	4-5/8	7-1/4	609388	23.50	0.9252	6-1/8	10-3/4	609428
4.20	0.1654	3-3/8	5-3/4	609348	11.00	0.4331	4-5/8	7-1/4	609389	24.00	0.9449	6-3/8	11	609429
4.30	0.1693	3-3/8	5-3/4	609349	11.20	0.4409	4-3/4	7-1/2	609390	24.50	0.9646	6-3/8	11	609430
4.40	0.1732	3-3/8	5-3/4	609350	11.50	0.4528	4-3/4	7-1/2	609391	25.00	0.9843	6-3/8	11	609431
4.50	0.1772	3-3/8	5-3/4	609351	11.80	0.4646	4-3/4	7-1/2	609392	25.50	1.0039	6-1/2	11-1/8	609457
4.60	0.1811	3-3/8	5-3/4	609352	12.00	0.4724	4-3/4	7-3/4	609393	26.00	1.0236	6-1/2	11-1/8	609432
4.70	0.1850	3-3/8	5-3/4	609353	12.20	0.4803	4-3/4	7-3/4	609394	26.50	1.0433	6-5/8	11-1/4	609433
4.80	0.1890	3-5/8	6	609354	12.50	0.4921	4-3/4	7-3/4	609395	27.00	1.0630	6-5/8	11-1/4	609434
4.90	0.1929	3-5/8	6	609355	12.80	0.5039	4-3/4	8	609396	27.50	1.0827	6-7/8	11-1/2	609435
5.00	0.1968	3-5/8	6	609356	13.00	0.5118	4-3/4	8	609397	28.00	1.1024	7-1/8	11-3/4	609436
5.10	0.2008	3-5/8	6	609357	13.20	0.5197	4-3/4	8	609398	28.50	1.1220	7-1/8	11-3/4	609437
5.20	0.2047	3-5/8	6	609358	13.50	0.5315	4-3/4	8	609399	29.00	1.1417	7-1/4	11-7/8	609438
5.30	0.2087	3-5/8	6	609359	13.80	0.5433	4-7/8	8-1/4	609400	29.50	1.1614	7-3/8	12	609439
5.40	0.2126	3-5/8	6	609360	14.00	0.5512	4-7/8	8-1/4	609401	30.00	1.1811	7-3/8	12	609440
5.50	0.2165	3-5/8	6	609361	14.25	0.5610	4-7/8	8-1/4	609402	30.50	1.2008	7-1/2	12-1/8	609441
5.70	0.2244	3-3/4	6-1/8	609363	14.50	0.5709	4-7/8	8-3/4	609403	31.00	1.2205	7-7/8	12-1/2	609442
5.80	0.2283	3-3/4	6-1/8	609364	14.75	0.5807	4-7/8	8-3/4	609404	31.50	1.2402	7-7/8	12-1/2	609443
5.90	0.2323	3-3/4	6-1/8	609365	15.00	0.5906	4-7/8	8-3/4	609405	32.00	1.2598	8-1/2	14-1/8	609444
6.00	0.2362	3-3/4	6-1/8	609366	15.25	0.6004	4-7/8	8-3/4	609406	32.50	1.2795	8-1/2	14-1/8	609445
6.10	0.2402	3-3/4	6-1/8	609367	15.50	0.6102	4-7/8	8-3/4	609407	33.00	1.2992	8-5/8	14-1/4	609446
6.20	0.2441	3-3/4	6-1/8	609368	15.75	0.6201	4-7/8	8-3/4	609408	33.50	1.3189	8-3/4	14-3/8	609447
6.30	0.2480	3-3/4	6-1/8	609369	16.00	0.6299	5-1/8	9	609409	34.00	1.3386	8-3/4	14-3/8	609448
6.40	0.2520	3-7/8	6-1/4	609370	16.25	0.6398	5-1/8	9	609410	34.50	1.3583	8-7/8	14-1/2	609449
6.50	0.2559	3-7/8	6-1/4	609371	16.50	0.6496	5-1/8	9	609411	35.00	1.3780	9	14-5/8	609450
6.80	0.2677	3-7/8	6-1/4	609372	16.75	0.6594	5-3/8	9-1/4	609412	35.50	1.3976	9	14-5/8	609451
7.00	0.2756	3-7/8	6-1/4	609373	17.00	0.6693	5-3/8	9-1/4	609413	36.00	1.4173	9-1/8	14-3/4	609452
7.20	0.2835	4	6-3/8	609374	17.25	0.6791	5-3/8	9-1/4	609414	36.50	1.4370	9-1/8	14-3/4	609453
7.50	0.2953	4	6-3/8	609375	17.50	0.6890	5-5/8	9-1/2	609415	37.00	1.4567	9-1/4	14-7/8	609454
7.80	0.3071	4	6-3/8	609376	17.75	0.6988	5-5/8	9-1/2	609416	37.50	1.4764	9-3/8	15	609455
8.00	0.3150	4-1/8	6-1/2	609377	18.00	0.7087	5-5/8	9-1/2	609417	38.00	1.4961	9-3/8	15	609456