

Taper Length Drills

High Speed Steel & Cobalt



Fractional Sizes (continued)

Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	HSS		Super Cobalt		Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	HSS		Super Cobalt	
				Code	Code	Code	Code					Code	Code		
29/64	0.4531	4-3/4	7-1/2	752911	609528	63/64	0.9844	6-3/8	11	752945	609562				
15/32	0.4688	4-3/4	7-1/2	752912	609529	1	1.0000	6-3/8	11	752946	609563				
31/64	0.4844	4-3/4	7-3/4	752913	609530	1-1/64	1.0156	6-1/2	11-1/8	752947	-				
1/2	0.5000	4-3/4	7-3/4	752914	609531	1-1/32	1.0312	6-1/2	11-1/8	752948	-				
33/64	0.5156	4-3/4	8	752915	609532	1-3/64	1.0469	6-5/8	11-1/4	752949	-				
17/32	0.5312	4-3/4	8	752916	609533	1-1/16	1.0625	6-5/8	11-1/4	752950	-				
35/64	0.5469	4-7/8	8-1/4	752917	609534	1-5/64	1.0781	6-7/8	11-1/2	752951	-				
9/16	0.5625	4-7/8	8-1/4	752918	609535	1-3/32	1.0938	6-7/8	11-1/2	752952	-				
37/64	0.5781	4-7/8	8-3/4	752919	609536	1-7/64	1.1094	7-1/8	11-3/4	752953	-				
19/32	0.5938	4-7/8	8-3/4	752920	609537	1-1/8	1.1250	7-1/8	11-3/4	752954	-				
39/64	0.6094	4-7/8	8-3/4	752921	609538	1-9/64	1.1406	7-1/4	11-7/8	752955	-				
5/8	0.6250	4-7/8	8-3/4	752922	609539	1-5/32	1.1562	7-1/4	11-7/8	752956	-				
41/64	0.6406	5-1/8	9	752923	609540	1-11/64	1.1719	7-3/8	12	752957	-				
21/32	0.6562	5-1/8	9	752924	609541	1-3/16	1.1875	7-3/8	12	752958	-				
43/64	0.6719	5-3/8	9-1/4	752925	609542	1-13/64	1.2031	7-1/2	12-1/8	752959	-				
11/16	0.6875	5-3/8	9-1/4	752926	609543	1-7/32	1.2188	7-1/2	12-1/8	752960	-				
45/64	0.7031	5-5/8	9-1/2	752927	609544	1-15/64	1.2344	7-7/8	12-1/2	752961	-				
23/32	0.7188	5-5/8	9-1/2	752928	609545	1-1/4	1.2500	7-7/8	12-1/2	752962	-				
47/64	0.7344	5-7/8	9-3/4	752929	609546	1-9/32	1.2812	8-1/2	14-1/8	752963	-				
3/4	0.7500	5-7/8	9-3/4	752930	609547	1-5/16	1.3125	8-5/8	14-1/4	752964	-				
49/64	0.7656	6	9-7/8	752931	609548	1-11/32	1.3438	8-3/4	14-3/8	752965	-				
25/32	0.7812	6	9-7/8	752932	609549	1-3/8	1.3750	8-7/8	14-1/2	752966	-				
51/64	0.7969	6-1/8	10	752933	609550	1-13/32	1.4062	9	14-5/8	752967	-				
13/16	0.8125	6-1/8	10	752934	609551	1-7/16	1.4375	9-1/8	14-3/4	752968	-				
53/64	0.8281	6-1/8	10	752935	609552	1-15/32	1.4688	9-1/4	14-7/8	752969	-				
27/32	0.8438	6-1/8	10	752936	609553	1-1/2	1.5000	9-3/8	15	752970	-				
55/64	0.8594	6-1/8	10	752937	609554	1-9/16	1.5625	9-5/8	15-1/4	752971	-				
7/8	0.8750	6-1/8	10	752938	609555	1-5/8	1.6250	9-7/8	15-5/8	752972	-				
57/64	0.8906	6-1/8	10	752939	609556	1-11/16	1.6875	10-1/8	16	609190	-				
29/32	0.9062	6-1/8	10	752940	609557	1-3/4	1.7500	10-1/2	16-1/4	752973	-				
59/64	0.9219	6-1/8	10-3/4	752941	609558	1-13/16	1.8125	10-1/2	16-1/4	609192	-				
15/16	0.9375	6-1/8	10-3/4	752942	609559	1-7/8	1.8700	10-5/8	16-1/4	609193	-				
61/64	0.9531	6-3/8	11	752943	609560	1-15/16	1.9375	10-3/4	16-5/8	609194	-				
31/32	0.9688	6-3/8	11	752944	609561	2	2.0000	10-3/4	17-1/4	609195	-				

NOTE: Sizes over 1/2" furnished with notched point

Wire Gage Sizes

Size	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	High Speed Steel Bright Finish		Size	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	High Speed Steel Bright Finish	
				Code	Code					Code	Code
1	0.2280	3-3/4	6-1/8	752871		13	0.1850	3-3/8	5-3/4	752856	
2	0.2210	3-3/4	6-1/8	752870		14	0.1820	3-3/8	5-3/4	752855	
3	0.2130	3-5/8	6	752868		15	0.1800	3-3/8	5-3/4	752854	
4	0.2090	3-5/8	6	752867		16	0.1770	3-3/8	5-3/4	752853	
5	0.2055	3-5/8	6	752866		17	0.1730	3-3/8	5-3/4	752852	
6	0.2040	3-5/8	6	752865		18	0.1695	3-3/8	5-3/4	752850	
7	0.2010	3-5/8	6	752863		19	0.1660	3-3/8	5-3/4	752849	
8	0.1990	3-5/8	6	752862		20	0.1610	3-3/8	5-3/4	752848	
9	0.1960	3-5/8	6	752861		21	0.1590	3-3/8	5-3/4	752847	
10	0.1935	3-5/8	6	752860		22	0.1570	3-3/8	5-3/4	752846	
11	0.1910	3-5/8	6	752859		23	0.1540	3	5-3/8	752844	
12	0.1890	3-5/8	6	752858		24	0.1520	2	5-3/8	752843	