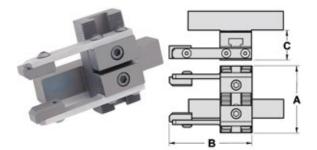
# **CNC Bar Pullers**



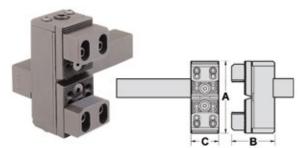
## Compact CNC Bar Pullers



- Great for use with small CNC lathes compact design minimizes tool interference
- Very easy to setup and use
- Unit can pull round, square, and hex stock
- Flexible heat-treated steel fingers provide strong gripping force
- Each compact bar puller includes one set of serrated jaws and one blank spindle bushing

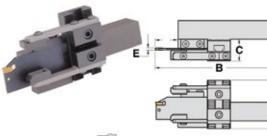
Order insert holder and insert separately. Additional sizes and shank styles are available. Please contact your KAR distributor for information.

## Heavy Duty CNC Bar Pullers

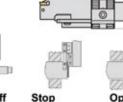


- Gripping range from 1/8" to 6-1/2" (extra capacity jaws sold separately)
- Gripping force is easily adjusted by altering spring pressure
- Jaws have two gripping surfaces: one side is serrated for increased gripping power, the other side is smooth to help prevent marking
- Smooth side is also used when pulling small diameter stock
- Very easy to set up and use
- Each unit comes with one set of standard jaws and one blank spindle bushing

Shank	Gripping	А	в	с		Shank	Gripping Range					
Size (Inch)	Range (Inch)	(Inch)	(Inch)	(Inch)	Code	Size	Standard Jaws	Extra Capacity Jaws	A (Inch)	B (Inch)	C (Inch)	Code
1/2 sq.	1/8 - 1-5/8	2-1/8	3-1/4	1-3/16	217050	(Inch)	(Inch)	(Inch)				
3/4 sq.	1/8 - 2-1/4	2-5/8	3-1/4	1-3/16	217051	3/4 sq.	1/8 – 2-1/4	1-7/8 – 3-3/4	3-7/8	2-9/16	1-1/2	217058
1 sq.	1/8 – 2-1/4	2-5/8	3-1/4	1-3/16	217052	1 sq.	1/8 - 2-1/4	1-7/8 – 3-3/4	3-7/8	2-9/16	1-1/2	217059
1 sq.	1/8 – 3	3-5/8	3-1/4	1-3/16	217053	1 sq.	1/8 - 3-1/2	1-7/8 - 5-3/8	4-3/4	2-9/16	1-1/2	217060
						1 sq.	1/8 - 3-5/8	1-7/8 – 5-1/2	5	2-3/4	1-3/4	217061







Cut-Off

Stop Open Spindle/Grip Chuck/Pull

Shank Size (Inch)	Gripping Range (Inch)	A (Inch)	B (Inch)	C (Inch)	D (Inch)	E (Inch)	Code
3/4 sq.	1/8 – 2-1/4	2-5/8	4-3/4	1-3/16	7/8	0.125	217054
1 sq.	1/8 - 2-1/4	2-5/8	6-3/8	1-3/16	1-1/4	0.125	217055

#### Combination CNC Cut-Off/Bar Pullers

1 sq.

 Combination bar puller/cut-off tool saves a turret station by combining two tools into one

1-7/8 - 6-1/2

• Benefits include reduced indexing, reduced set-up time, and reduced cycle time

6-3/4

2-3/4

1-3/4

217062

- Compact design good for all CNC machines where tool interference
  is a problem
- Gripping range from 1/8" to 2-1/4"
- Flexible heat-treated steel fingers provide strong gripping force
- Unit easily handles round, square, and hex stock
- Very easy to set up and use

1/8 - 4-7/8

 Includes bar puller, one set of standard jaws and one blank spindle busing

Order holder and insert separately

### Part-Off Blade & Insert

-	Bar Puller Shank Size (Inch)	Code		
	1/2 or 3/4	217056		
Bar puller accepts many	1	217057		
popular brands of holders				

- must be slightly modified