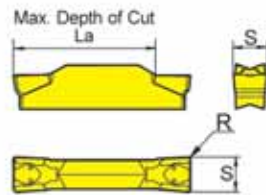


Grooving

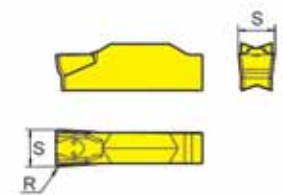
Grooving and Turning Inserts - Single and Double Edges



Double Cutting Edges



*Single Cutting Edge



Coated Grades

YBG202

Type	S (Inch) +0.004 -0	S (mm) +0.10 -0	R (Inch) ±0.002	R (mm) ±0.05	La max (Inch)	La max (mm)	Code
ZTED02503-MG	0.098	2.5	0.012	0.3	0.670	17	576082
ZTFD0303-MG	0.118	3.0	0.012	0.3	0.670	17	576089
ZTGD0404-MG	0.157	4.0	0.016	0.4	0.866	22	576100
ZTHD0504-MG	0.197	5.0	0.016	0.4	0.866	22	576104
ZTHS0504-MG*	0.197	5.0	0.016	0.4	-	-	576108
ZTKD0608-MG	0.236	6.0	0.031	0.8	0.866	22	576118
ZTKS0608-MG*	0.236	6.0	0.031	0.8	-	-	576122

YBG302

Type	S (Inch) +0.004 -0	S (mm) +0.10 -0	R (Inch) ±0.002	R (mm) ±0.05	La max (Inch)	La max (mm)	Code
ZTED02503-MG	0.098	2.5	0.012	0.3	0.670	17	576080
ZTFD0303-MG	0.118	3.0	0.012	0.3	0.670	17	576089
ZTGD0404-MG	0.157	4.0	0.016	0.4	0.866	22	576096
ZTHD0504-MG	0.197	5.0	0.016	0.4	0.866	22	576102
ZTHS0504-MG*	0.197	5.0	0.016	0.4	-	-	576106
ZTKD0608-MG	0.236	6.0	0.031	0.8	0.866	22	576114
ZTKS0608-MG*	0.236	6.0	0.031	0.8	-	-	576120

YBC251

Type	S (Inch) +0.004 -0	S (mm) +0.10 -0	R (Inch) ±0.002	R (mm) ±0.05	La max (Inch)	La max (mm)	Code
ZTGD0404-MG	0.157	4.0	0.016	0.4	0.866	22	576094
ZTKD0608-MG	0.236	6.0	0.031	0.8	0.866	22	576112

Uncoated Grade

YD201

Type	S (Inch) +0.004 -0	S (mm) +0.10 -0	R (Inch) ±0.002	R (mm) ±0.05	La max (Inch)	La max (mm)	Code
ZTGD0404-MG	0.157	4.0	0.016	0.4	0.866	22	576092
ZTKD0608-MG	0.236	6.0	0.031	0.8	0.866	22	576110