

## Tool Posts, Turrets, Holders & Bushings

### 40-Position Tool Posts (continued)

#### Turrets, Holders & Bushings

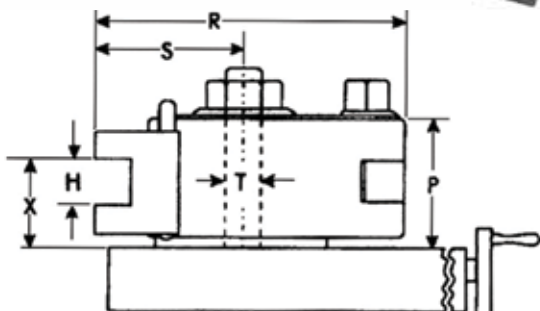
Turret		Tool Holder D				Round Bar Holder H				Bush Holder J				*Part-Off Tool Holder A		Morse Taper Bushing L				
Type GS	Code	Type	D (mm)	Ig (mm)	Code	Type	H (mm)	Ig (mm)	Code	Type	J (mm)	Ig (mm)	Code	Type	Code	Type	MT	Ig (mm)	Code	
0-Aa	137001	AaD	12	50	137011	AaH	12	50	137101	AaJ	15	50	137201	AaT	137301	-	-	-	-	-
		-	-	-	-	AH	20	85	137102	AJ	30	80	137202	AT	137302	AL	1	30	137902	
1-A	137002	AD	16	90	137022	-	-	-	-	-	-	-	-	-	-	AL	2	40	137912	
		AD	20	75	137032	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		AD	20	90	137042	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		-	-	-	-	EH	16	100	137103	EJ	30	100	137203	ET	137303	AL	2	30	137913	
1-E	137003	ED	20	100	137023	EH	25	100	137113	EJ	40	100	137213	-	-	BL	3	40	137924	
		ED	25	100	137033	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
2-B	137004	BD	25	120	137014	BH	32	130	137104	BJ	40	120	137204	BT	137304	BL	1	40	137904	
		BD	25	140	137024	-	-	-	-	-	-	-	-	-	-	BL	2	40	137914	
		BD	32	120	137034	-	-	-	-	-	-	-	-	-	-	BL	3	40	137924	
		BD	32	140	137044	-	-	-	-	-	-	-	-	-	-	BL	4	40	137934	
3-C	137005	CD	32	150	137015	CH	40	160	137105	CJ	40	160	137205	CT	137305	-	-	-	-	-
		CD	32	170	137025	CH	50	160	137115	CJ	50	160	137215	-	-	-	-	-	-	-
		CD	40	150	137035	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		CD	40	170	137045	-	-	-	-	-	-	-	-	-	-	CL	3	50	137925	
		CD	45	170	137055	-	-	-	-	-	-	-	-	-	-	CL	4	50	137933	
4-D1	137006	D1D	40	180	137016	D1H	63	180	137106	D1J	63	180	137206	-	-	-	-	-	-	-
		D1D	50	180	137026	-	-	-	-	-	-	-	-	-	-	DL1	5	63	137906	
		D1D	63	180	137036	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
5-D2	137007	D2D	50	220	137017	D2H	70	220	137107	D2J	63	220	137207	-	-	DL2	5	63	137907	
		D2D	65	220	137027	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

\*Blades not included with Part-Off Tool Holder A

### Quick Change 40-Position Tool Posts



- Adjust tool to 40 different positions indicated by a marked position dial (index every 9°)
- Fully interchangeable with other brands of 40-position quick change tool posts and holders
- Heat-treated and precision-ground for very accurate repeatability
- Change tools in seconds
- Allows adjustment of height of cutting edge easily and accurately



Tool Post Size	A	E	B	C	D
Lathe Swing	6 - 13	10 - 18	13 - 20	18 - 30	25 - 36
Max. Driving Power (hp)	3	6	9	18	30
R Max.	4.13	5.14	6.00	7.90	9.52
S Max.	2.07	2.57	2.95	3.62	4.88
P	1.83	2.30	2.68	3.90	4.80
T	0.79	0.79	1.26	1.57	1.57
H	0.83	0.75	1.00	1.25	1.50
X Minimum	1.18	1.37	1.46	1.86	2.36
X Maximum	1.61	2.04	2.25	3.43	3.74