

## Jobber Length Drills - General Purpose

### Letter Sizes A-Z - Jobber Length Drills - General Purpose

**High Speed Steel**

Titanium Nitride Coated

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	2-5/8	3-7/8	12	754476	N	0.3020	3-1/16	4-3/8	6	754492
B	0.2380	2-3/4	4	12	754478	O	0.3160	3-3/16	4-1/2	6	754494
C	0.2420	2-3/4	4	12	612298	P	0.3230	3-5/16	4-5/8	6	754495
D	0.2460	2-3/4	4	12	754479	Q	0.3320	3-7/16	4-3/4	6	754497
E	0.2500	2-3/4	4	12	754480	R	0.3390	3-7/16	4-3/4	6	754498
F	0.2570	2-7/8	4-1/8	12	754481	S	0.3480	3-1/2	4-7/8	6	754500
G	0.2610	2-7/8	4-1/8	12	754482	T	0.3580	3-1/2	4-7/8	6	754501
H	0.2660	2-7/8	4-1/8	12	754484	U	0.3680	3-5/8	5	6	754503
I	0.2720	2-7/8	4-1/8	6	754485	V	0.3770	3-5/8	5	6	754505
J	0.2770	2-7/8	4-1/8	6	754486	W	0.3860	3-3/4	5-1/8	6	754506
K	0.2810	2-15/16	4-1/4	6	754487	X	0.3970	3-3/4	5-1/8	6	754508
L	0.2900	2-15/16	4-1/4	6	754489	Y	0.4040	3-7/8	5-1/4	6	754509
M	0.2950	3-1/16	4-3/8	6	754490	Z	0.4130	3-7/8	5-1/4	6	754511

### Wire Gage Sizes - Jobber Length Drills - General Purpose

**High Speed Steel**

Oxide Finish

Size	Decimal Equivalent	Flute Length	Overall Length	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Code
1	0.2280	2-5/8	3-7/8	754684	37	0.1040	1-7/16	2-1/2	754648
2	0.2210	2-5/8	3-7/8	754683	38	0.1015	1-7/16	2-1/2	754647
3	0.2130	2-1/2	3-3/4	754682	39	0.0995	1-3/8	2-3/8	754646
4	0.2090	2-1/2	3-3/4	754681	40	0.0980	1-3/8	2-3/8	754645
5	0.2055	2-1/2	3-3/4	754680	41	0.0960	1-3/8	2-3/8	754644
6	0.2040	2-1/2	3-3/4	754679	42	0.0935	1-1/4	2-1/4	754643
7	0.2010	2-7/16	3-5/8	754678	43	0.0890	1-1/4	2-1/4	754642
8	0.1990	2-7/16	3-5/8	754677	44	0.0860	1-1/8	2-1/8	754641
9	0.1960	2-7/16	3-5/8	754676	45	0.0820	1-1/8	2-1/8	754640
10	0.1935	2-7/16	3-5/8	754675	46	0.0810	1-1/8	2-1/8	754639
11	0.1910	2-5/16	3-1/2	754674	47	0.0785	1	2	754638
12	0.1890	2-5/16	3-1/2	754673	48	0.0760	1	2	754637
13	0.1850	2-5/16	3-1/2	754672	49	0.0730	1	2	754636
14	0.1820	2-3/16	3-3/8	754671	50	0.0700	1	2	754635
15	0.1800	2-3/16	3-3/8	754670	51	0.0670	1	2	754634
16	0.1770	2-3/16	3-3/8	754669	52	0.0635	7/8	1-7/8	754633
17	0.1730	2-3/16	3-3/8	754668	53	0.0595	7/8	1-7/8	754632
18	0.1695	2-1/8	3-1/4	754667	54	0.0550	7/8	1-7/8	754631
19	0.1660	2-1/8	3-1/4	754666	55	0.0520	7/8	1-7/8	754630
20	0.1610	2-1/8	3-1/4	754665	56	0.0465	3/4	1-3/4	754629
21	0.1590	2-1/8	3-1/4	754664	57	0.0430	3/4	1-3/4	754628
22	0.1570	2	3-1/8	754663	58	0.0420	11/16	1-5/8	754627
23	0.1540	2	3-1/8	754662	59	0.0410	11/16	1-5/8	754626
24	0.1520	2	3-1/8	754661	60	0.0400	11/16	1-5/8	754625
25	0.1495	1-7/8	3	754660	61	0.0390	11/16	1-5/8	754624
26	0.1470	1-7/8	3	754659	62	0.0380	5/8	1-1/2	754623
27	0.1440	1-7/8	3	754658	63	0.0370	5/8	1-1/2	754622
28	0.1405	1-3/4	2-7/8	754657	64	0.0360	5/8	1-1/2	754621
29	0.1360	1-3/4	2-7/8	754656	65	0.0350	5/8	1-1/2	754620
30	0.1285	1-5/8	2-3/4	754655	66	0.0330	1/2	1-3/8	754619
31	0.1200	1-5/8	2-3/4	754654	67	0.0320	1/2	1-3/8	754618
32	0.1160	1-5/8	2-3/4	754653	68	0.0310	1/2	1-3/8	754617
33	0.1130	1-1/2	2-5/8	754652	69	0.0292	1/2	1-3/8	754616
34	0.1110	1-1/2	2-5/8	754651	70	0.0280	3/8	1-1/4	754615
35	0.1100	1-1/2	2-5/8	754650	71	0.0260	3/8	1-1/4	754614
36	0.1065	1-7/16	2-1/2	754649	72	0.0250	5/16	1-1/8	754613