



## Precision Lathe Chucks

Steel – 2-Piece Jaws – 3-Jaw Self-Centering

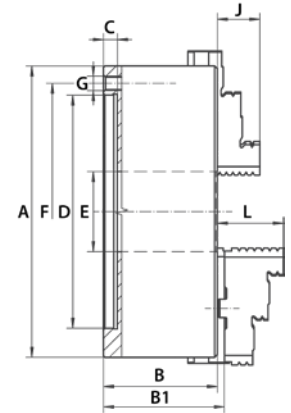
Plain Back – Series 3505

- Steel
- Plain back (Backplates required)
- Hardened and ground working surfaces
- Balanced scroll plate
- Chucks with 20" diameter and above have additional T-slots

**Standard Accessories:**

- 1 set of hard top jaws
- 1 set of hard master jaws
- 1 wrench
- 1 hex key

See 322 for Clamping Ranges



A (Inch)	B (Inch)	B1 (Inch)	C (Inch)	D H7 (Inch)	E (Inch)	F (Inch)	G	J (Inch)	L (Inch)	Weight (lbs)	Code
4.92	2.34	2.53	0.16	3.74	1.40	4.25	3 x M8	20	0.79	1.57	355089
6.30	2.68	2.87	0.16	4.92	1.65	5.51	6 x M10	32	1.26	1.69	355090
7.87	3.07	3.26	0.16	6.30	2.17	6.93	6 x M10	29	1.14	1.77	355091
9.84	3.50	3.65	0.20	7.87	2.99	8.82	6 x M12	34	1.34	2.09	355092
12.40	3.79	3.99	0.20	10.24	4.06	11.26	6 x M16	43	1.69	2.24	355093
15.75	4.29	4.60	0.20	12.99	5.35	14.25	6 x M16	55	2.17	2.64	355094
19.69	4.69	5.11	0.20	16.54	7.48	18.03	6 x M16	60	2.36	3.11	355095
24.80	5.08	5.52	0.28	21.46	9.92	23.07	6 x M16	70	2.76	3.43	355096

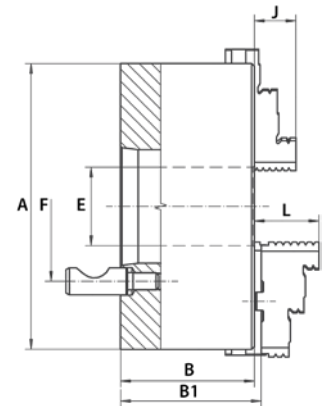
Type D – Series 3545

- Steel
- Direct mount
- Hardened and ground working surfaces
- Balanced scroll plate
- Chucks with 20" diameter and above have additional T-slots

**Standard Accessories:**

- 1 set of hard top jaws
- 1 set of hard master jaws
- 1 wrench

See 322 for Clamping Ranges



A (Inch)	Taper Size	B (Inch)	B1 (Inch)	E (Inch)	F (Inch)	No. of Stud Bolts	J (Inch)	L (Inch)	Weight (lbs)	Code
6.30	3	3.21	3.40	1.65	2.78	3	1.26	1.69	19.84	355097
6.30	4	3.21	3.40	1.65	3.25	3	1.26	1.69	19.84	355098
6.30	5	3.21	3.40	1.65	4.13	6	1.26	1.69	19.84	355099
7.87	5	3.58	3.77	2.17	4.13	6	1.14	1.77	41.89	355100
7.87	6	3.58	3.77	2.17	5.25	6	1.14	1.77	41.89	355101
9.84	6	4.07	4.22	2.99	5.25	6	1.34	2.09	70.55	355102
9.84	8	4.07	4.22	2.99	6.75	6	1.34	2.09	70.55	355103
12.40	6	4.63	4.83	4.06	5.25	6	1.69	2.24	112.44	355104
12.40	8	4.63	4.83	4.06	6.75	6	1.69	2.24	112.44	355105
12.40	11	4.92	5.12	4.06	9.25	6	1.69	2.24	112.44	355106
15.75	8	5.06	5.41	5.35	6.75	6	2.17	2.64	222.67	355107
15.75	11	5.06	5.41	5.35	9.25	6	2.17	2.64	222.67	355108
19.69	8	5.75	6.17	5.35	6.75	6	2.36	3.11	330.69	355109
19.69	11	5.75	6.17	7.48	9.25	6	2.36	3.11	330.69	355110
24.80	11	6.50	6.94	7.48	9.25	6	2.76	3.43	604.07	355112