

## Taper Shank Extra Length Drills

High Speed Steel – 118° Point (continued)



Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
5/16	0.3125	9	12	1	613351	5/8	0.6250	10	14	2	613404
21/64	0.3281	9	12	1	613352	21/32	0.6562	10	14	2	613405
11/32	0.3438	9	12	1	613353	11/16	0.6875	10	14	2	613406
23/64	0.3594	9	12	1	613354	45/64	0.7031	10	14	2	613407
3/8	0.3750	9	12	1	613355	23/32	0.7188	10	14	2	613408
25/64	0.3906	9	12	1	613356	47/64	0.7344	10	14	2	613409
13/32	0.4062	9	12	1	613357	3/4	0.7500	10	14	2	613410
27/64	0.4219	9	12	1	613358	49/64	0.7656	10	14	2	613411
7/16	0.4375	9	12	1	613359	25/32	0.7812	10	14	2	613412
29/64	0.4531	9	12	1	613360	27/32	0.8438	9	14	3	613413
15/32	0.4688	9	12	1	613361	57/64	0.8906	9	14	3	613414
31/64	0.4844	8	12	2	613362	31/32	0.9688	9	14	3	613415
1/2	0.5000	8	12	2	613363	63/64	0.9844	9	14	3	613416
33/64	0.5156	8	12	2	613364	3/16	0.1875	12	15	1	613417
17/32	0.5312	8	12	2	613365	13/64	0.2031	12	15	1	613418
35/64	0.5469	8	12	2	613366	7/32	0.2188	12	15	1	613419
9/16	0.5625	8	12	2	613367	15/64	0.2344	12	15	1	613420
37/64	0.5781	8	12	2	613368	1/4	0.2500	12	15	1	613421
19/32	0.5938	8	12	2	613369	17/64	0.2656	12	15	1	613422
39/64	0.6094	8	12	2	613370	9/32	0.2812	12	15	1	613423
5/8	0.6250	8	12	2	613371	19/64	0.2969	12	15	1	613424
41/64	0.6406	8	12	2	613372	5/16	0.3125	12	15	1	613425
21/32	0.6562	8	12	2	613373	21/64	0.3281	12	15	1	613426
43/64	0.6719	8	12	2	613374	11/32	0.3438	12	15	1	613427
11/16	0.6875	8	12	2	613375	23/64	0.3594	12	15	1	613428
45/64	0.7031	8	12	2	613376	3/8	0.3750	12	15	1	613429
23/32	0.7188	8	12	2	613377	25/64	0.3906	12	15	1	613430
47/64	0.7344	8	12	2	613378	13/32	0.4062	12	15	1	613431
3/4	0.7500	8	12	2	613379	27/64	0.4219	12	15	1	613432
49/64	0.7656	8	12	2	613380	7/16	0.4375	12	15	1	613433
49/64	0.7656	7	12	3	613731	29/64	0.4531	12	15	1	613434
25/32	0.7812	8	12	2	613381	15/32	0.4688	12	15	1	613435
25/32	0.7812	7	12	3	613732	31/64	0.4844	11	15	2	613436
51/64	0.7969	7	12	3	613382	1/2	0.5000	11	15	2	613437
13/16	0.8125	7	12	3	613383	33/64	0.5156	11	15	2	613438
53/64	0.8281	7	12	3	613384	17/32	0.5312	11	15	2	613439
27/32	0.8438	7	12	3	613385	35/64	0.5469	12	15	1	613440
55/64	0.8594	7	12	3	613386	35/64	0.5469	11	15	2	613734
7/8	0.8750	7	12	3	613387	9/16	0.5625	11	15	2	613441
57/64	0.8906	7	12	3	613388	37/64	0.5781	11	15	2	613442
29/32	0.9062	7	12	3	613389	19/32	0.5938	11	15	2	613443
59/64	0.9219	7	12	3	613390	39/64	0.6094	11	15	2	613444
15/16	0.9375	7	12	3	613391	5/8	0.6250	11	15	2	613445
31/32	0.9688	7	12	3	613392	41/64	0.6406	11	15	2	613446
1	1.0000	7	12	3	613393	21/32	0.6562	11	15	2	613447
5/16	0.3125	10	14	2	613394	43/64	0.6719	11	15	2	613448
7/16	0.4375	11	14	1	613395	11/16	0.6875	11	15	2	613449
15/32	0.4688	11	14	1	613396	45/64	0.7031	11	15	2	613450
15/32	0.4688	10	14	2	613733	23/32	0.7188	11	15	2	613451
31/64	0.4844	10	14	2	613397	47/64	0.7344	11	15	2	613452
1/2	0.5000	10	14	2	613398	3/4	0.7500	11	15	2	613453
33/64	0.5156	10	14	2	613399	49/64	0.7656	11	15	2	613454
17/32	0.5312	10	14	2	613400	25/32	0.7812	11	15	2	613455
37/64	0.5781	10	14	2	613401	51/64	0.7969	10	15	3	613456
19/32	0.5938	10	14	2	613402	13/16	0.8125	10	15	3	613457
39/64	0.6094	10	14	2	613403	53/64	0.8281	10	15	3	613458