

Extra Length Drills

1/2" Reduced Shank – Straight Shank – High Speed Steel – 118° Point



Size	Decimal Equivalent (Inch)	12" OAL		18" OAL		Size	Decimal Equivalent (Inch)	12" OAL		18" OAL	
		9"		12"				9"		12"	
		Flute Length	Code	Flute Length	Code			Flute Length	Code	Flute Length	Code
33/64	0.5156	610176	610267	49/64	0.7656	610192	610283				
17/32	0.5312	610177	610268	25/32	0.7812	610193	610284				
35/64	0.5469	610178	610269	51/64	0.7969	610194	610285				
9/16	0.5625	610179	610270	13/16	0.8125	610195	610286				
37/64	0.5781	610180	610271	53/64	0.8281	610196	610287				
19/32	0.5938	610181	610272	27/32	0.8438	610197	610288				
39/64	0.6094	610182	610273	55/64	0.8594	610198	610289				
5/8	0.6250	610183	610274	7/8	0.8750	610199	610290				
41/64	0.6406	610184	610275	57/64	0.8906	610200	610291				
21/32	0.6562	610185	610276	29/32	0.9062	610201	610292				
43/64	0.6719	610186	610277	59/64	0.9219	610202	610293				
11/16	0.6875	610187	610278	15/16	0.9375	610203	610294				
45/64	0.7031	610188	610279	61/64	0.9531	610204	610295				
23/32	0.7188	610189	610280	31/32	0.9688	610205	610296				
47/64	0.7344	610190	610281	63/64	0.9844	610206	610297				
3/4	0.7500	610191	610282	1	1.0000	610207	610298				

Taper Shank Extra Length Drills

High Speed Steel – 118° Point



- Used in deep hole or long reach drilling applications and are suitable for many types of materials

Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
1/8	0.1250	5	8	1	613300	9/32	0.2812	7	10	1	613325
9/64	0.1406	5	8	1	613301	19/64	0.2969	7	10	1	613326
5/32	0.1562	5	8	1	613302	21/64	0.3281	7	10	1	613327
11/64	0.1719	5	8	1	613303	23/64	0.3594	7	10	1	613328
3/16	0.1875	5	8	1	613304	3/8	0.3750	7	10	1	613329
13/64	0.2031	5	8	1	613305	7/16	0.4375	7	10	1	613330
7/32	0.2188	5	8	1	613306	29/64	0.4531	7	10	1	613331
15/64	0.2344	5	8	1	613307	15/32	0.4688	7	10	1	613332
1/4	0.2500	5	8	1	613308	31/64	0.4844	6	10	2	613333
17/64	0.2656	5	8	1	613309	1/2	0.5000	6	10	2	613334
9/32	0.2812	5	8	1	613310	33/64	0.5156	6	10	2	613335
19/64	0.2969	5	8	1	613311	17/32	0.5312	6	10	2	613336
5/16	0.3125	5	8	1	613312	9/16	0.5625	6	10	2	613337
5/16	0.3125	4	8	2	613730	37/64	0.5781	6	10	2	613338
21/64	0.3281	5	8	1	613313	19/32	0.5938	6	10	2	613339
11/32	0.3438	5	8	1	613314	5/8	0.6250	6	10	2	613340
23/64	0.3594	5	8	1	613315	1/8	0.1250	9	12	1	613341
3/8	0.3750	5	8	1	613316	11/64	0.1719	9	12	1	613342
29/64	0.4531	5	8	1	613317	3/16	0.1875	9	12	1	613343
15/32	0.4688	5	8	1	613318	13/64	0.2031	9	12	1	613344
5/32	0.1562	7	10	1	613319	7/32	0.2188	9	12	1	613345
11/64	0.1719	7	10	1	613320	15/64	0.2344	9	12	1	613346
13/64	0.2031	7	10	1	613321	1/4	0.2500	9	12	1	613347
7/32	0.2188	7	10	1	613322	17/64	0.2656	9	12	1	613348
15/64	0.2344	7	10	1	613323	9/32	0.2812	9	12	1	613349
1/4	0.2500	7	10	1	613324	19/64	0.2969	9	12	1	613350