

Body Drills

Single End - High Speed Steel

3" Overall Length

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
7/64	0.1094	613177	5/32	0.1562	613187	F	0.2570	613197
32	0.1160	613178	22	0.1570	613188	17/64	0.2656	613198
1/8	0.1250	613179	21	0.1590	613189	9/32	0.2812	613199
3.25mm	0.1280	613180	20	0.1610	613190	5/16	0.3125	613200
30	0.1285	613181	18	0.1695	613191	11/32	0.3438	613201
3.30mm	0.1299	613182	11/64	0.1719	613192	3/8	0.3750	613202
29	0.1360	613183	3/16	0.1875	613193	13/32	0.4062	613203
28	0.1405	613184	13/64	0.2031	613194	27/64	0.4219	613204
9/64	0.1406	613185	7/32	0.2188	613195	7/16	0.4375	613205
25	0.1495	613186	1/4	0.2500	613196	1/2	0.5000	613206

4" Overall Length

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
11/64	0.1719	613207	1/4	0.2500	613208	9/32	0.2812	613209

Double End - High Speed Steel

135° Split Point



Recommended for all sheet metal drilling applications. The short overall length and short flute length provide rigidity and reduce breakage.

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
1/16	0.0625	613210	27	0.1440	613218	7	0.2010	613226
5/64	0.0781	613211	26	0.1470	613219	7/32	0.2188	613227
3/32	0.0938	613212	25	0.1495	613220	1/4	0.2500	613228
7/64	0.1094	613213	5/32	0.1562	613221	17/64	0.2656	613229
31	0.1200	613214	21	0.1590	613222	9/32	0.2812	613230
1/8	0.1250	613215	20	0.1610	613223	19/64	0.2969	613231
30	0.1285	613216	11/64	0.1719	613224	5/16	0.3125	613232
9/64	0.1406	613217	3/16	0.1875	613225			

TiN Coated

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
1/8	0.1250	613233	30	0.1285	613234

Double End - Cobalt

135° Split Point

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
1/8	0.1250	613235	30	0.1285	613236