Roughers

Solid Carbide

3 Flute - Square End - Center Cut



- Chipbreaker style is designed for hogging operations in most materials
- . The chipbreaking action reduces cutting forces and tool chatter, which in turn permits higher feed rates for maximum metal removal

Cutter Diameter (Inch)	Shank Diameter (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	
3/16	3/16	5/8	2	934581	

Solid Carbide - TiAIN Coated

3 Flute - Square End - Center Cut



- Chipbreaker style is designed for hogging operations in most materials
- The chipbreaking action reduces cutting forces and tool chatter, which in turn permits higher feed rates for maximum metal removal

Cutter	Shank	Flute	Overall	Code	
Diameter	Diameter	Length	Length		
(Inch)	(Inch)	(Inch)	(Inch)		
3/16	3/16	5/8	2	934612	

Solid Carbide

4 Flute - Square End - Center Cut

Cutter Diameter (Inch)	Shank Diameter (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
1/4	1/4	3/4	2-1/2	934584	5/8	5/8	1-1/4	3-1/2	934596
5/16	5/16	3/4	2-1/2	934587	3/4	3/4	1-1/2	4	934599
3/8	3/8	7/8	2-1/2	934590	1	1	1-3/4	4	934602
1/2	1/2	1	3	934593					

Solid Carbide - TiAIN Coated

4 Flute - Square End - Center Cut

Cutter Diameter (Inch)	Shank Diameter (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
1/4	1/4	3/4	2-1/2	934615	5/8	5/8	1-1/4	3-1/2	934627
5/16	5/16	3/4	2-1/2	934618	3/4	3/4	1-1/2	4	934630
3/8	3/8	7/8	2-1/2	934621	1	1	1-3/4	4	934633
1/2	1/2	1	3	934624					