

Roughers

Cobalt M42 - For Aluminum

3 Flute - Long Length - Center Cut - 37° Helix - Coarse Profile - Weldon Shank



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/2	1/2	2	4	930995	1	1	4	6-1/2	931010
5/8	5/8	2-1/2	4-5/8	931000	1-1/4	1-1/4	4	6-1/2	931015
3/4	3/4	3	5-1/4	931005	1-1/2	1-1/4	4	6-1/2	931020

Finishers

Cobalt M42 - For Aluminum

3 Flute - Regular Length - Center Cut 45° Hi-Helix - Weldon Shank



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/4	3/8	5/8	2-7/16	931145	5/8	5/8	1-5/8	3-3/4	931165
5/16	3/8	3/4	2-1/2	931150	3/4	3/4	1-5/8	3-7/8	931170
3/8	3/8	3/4	2-1/2	931155	1	1	2	4-1/2	931180
1/2	1/2	1-1/4	3-1/4	931160					

Roughers

Cobalt M42

Coarse - 3 Flute - Stub Length - Center Cut - Weldon Shank



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/4	3/8	1/4	2-1/16	930900	5/8	5/8	5/8	2-3/4	930915
3/8	3/8	3/8	2-5/32	930905	3/4	3/4	3/4	2-7/8	930920
1/2	1/2	1/2	2-1/2	930910	1	1	1	3-1/2	930925

Fine - 3 Flute - Stub Length - Center Cut - Weldon Shank



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/4	3/8	1/4	2-1/16	930930	5/8	5/8	5/8	2-3/4	930945
3/8	3/8	3/8	2-5/32	930935	3/4	3/4	3/4	2-7/8	930950
1/2	1/2	1/2	2-1/2	930940	1	1	1	3-1/2	930953