

Chucking Reamers

High Speed Steel & Cobalt – Straight Shank – Straight & Spiral Flutes



Fractional Sizes

Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	HSS		Cobalt	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	HSS		Cobalt
				Straight Flute	Spiral Flute	Straight Flute					Straight Flute	Spiral Flute	Straight Flute
				Code	Code	Code					Code	Code	Code
3/64	0.0469	1/2	2-1/2	-	600079	-	43/64	0.6719	2-1/4	9	600039	-	-
1/16	0.0625	1/2	2-1/2	600000	600080	-	11/16	0.6875	2-1/4	9	600040	600114	600163
5/64	0.0781	3/4	3	600001	600081	-	45/64	0.7031	2-1/4	9	600041	-	-
3/32	0.0938	3/4	3	600002	600082	-	23/32	0.7188	2-1/4	9	600042	600115	600164
7/64	0.1094	7/8	3-1/2	600003	-	-	47/64	0.7344	2-1/2	9-1/2	600043	-	-
1/8	0.1250	7/8	3-1/2	600004	600084	600133	3/4	0.7500	2-1/2	9-1/2	600044	600116	600165
9/64	0.1406	1	4	600005	600085	600134	49/64	0.7656	2-1/2	9-1/2	600045	-	-
5/32	0.1562	1	4	600006	600086	600135	25/32	0.7812	2-1/2	9-1/2	600046	600117	600166
11/64	0.1719	1-1/8	4-1/2	600007	600087	600136	51/64	0.7969	2-1/2	9-1/2	600047	-	-
3/16	0.1875	1-1/8	4-1/2	600008	600088	600137	13/16	0.8125	2-1/2	9-1/2	600048	600118	600167
13/64	0.2031	1-1/4	5	600009	600089	600138	53/64	0.8281	2-1/2	9-1/2	600049	-	-
7/32	0.2188	1-1/4	5	600010	600090	600139	27/32	0.8438	2-1/2	9-1/2	600050	600119	600168
15/64	0.2344	1-1/2	6	600011	600091	600140	55/64	0.8594	2-5/8	10	600051	-	-
1/4	0.2500	1-1/2	6	600012	600092	600141	7/8	0.8750	2-5/8	10	600052	600120	600169
17/64	0.2656	1-1/2	6	600013	600093	600142	57/64	0.8906	2-5/8	10	600053	-	-
9/32	0.2812	1-1/2	6	600014	600094	600143	29/32	0.9062	2-5/8	10	600054	600121	600170
19/64	0.2969	1-1/2	6	600015	600095	600144	59/64	0.9219	2-5/8	10	600055	-	-
5/16	0.3125	1-1/2	6	600016	600096	600145	15/16	0.9375	2-5/8	10	600056	600122	600171
21/64	0.3281	1-1/2	6	600017	600097	600146	61/64	0.9531	2-5/8	10	600057	-	-
11/32	0.3438	1-1/2	6	600018	600098	600147	31/32	0.9688	2-5/8	10	600058	600123	600172
23/64	0.3594	1-3/4	7	600019	600099	600148	63/64	0.9844	2-5/5	10	600059	-	-
3/8	0.3750	1-3/4	7	600020	600100	600149	1	1.0000	2-3/4	10-1/2	600060	600124	600173
25/64	0.3906	1-3/4	7	600021	600101	600150	1-1/32	1.0312	2-3/4	10-1/2	600061	-	-
13/32	0.4062	1-3/4	7	600022	600102	600151	1-1/16	1.0625	2-3/4	10-1/2	600062	600125	-
27/64	0.4219	1-3/4	7	600023	600103	600152	1-3/32	1.0938	2-3/4	10-1/2	600063	-	-
7/16	0.4375	1-3/4	7	600024	600104	600153	1-1/8	1.1250	2-7/8	10-1/2	600064	600126	-
29/64	0.4531	1-3/4	7	600025	600105	600154	1-5/32	1.1562	2-7/8	10-1/2	600065	-	-
15/32	0.4688	1-3/4	7	600026	600106	600155	1-3/16	1.1875	2-7/8	10-1/2	600066	600127	-
31/64	0.4844	2	8	600027	600107	600156	1-7/32	1.2187	2-7/8	10-1/2	600067	-	-
1/2	0.5000	2	8	600028	600108	600157	1-1/4	1.2500	3	11-1/2	600068	600128	-
33/64	0.5156	2	8	600029	-	-	1-5/16	1.3125	3	11-1/2	600069	600129	-
17/32	0.5312	2	8	600030	600109	600158	1-3/8	1.3750	3-1/4	12	600070	600130	-
35/64	0.5469	2	8	600031	-	-	1-7/16	1.4375	3-1/4	12	600071	600131	-
9/16	0.5625	2	8	600032	600110	600159	1-1/2	1.5000	3-1/2	12-1/2	600072	600132	-
37/64	0.5781	2	8	600033	-	-	1-9/16	1.5625	3-1/2	12-1/2	600073	-	-
19/32	0.5938	2	8	600034	600111	600160	1-5/8	1.6250	3-1/2	12-1/2	600074	-	-
39/64	0.6094	2-1/4	9	600035	-	-	1-11/16	1.6875	3-1/2	12-1/2	600075	-	-
5/8	0.6250	2-1/4	9	600036	600112	600161	1-3/4	1.7500	4	13-1/2	600076	-	-
41/64	0.6406	2-1/4	9	600037	-	-	1-7/8	1.8750	4	14	600077	-	-
21/32	0.6562	2-1/4	9	600038	600113	600162	2	2.0000	4	14	600078	-	-