

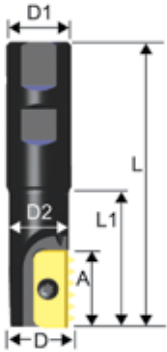
Indexable Thread Milling Cutters



Single, Double & Multi-Insert

• Minimum bore should be one-third greater than D

Single Insert
Coolant-Thru



Single Insert Cutters

Type	Insert Size A=mm	D (Inch)	D1 (Inch)	D2 (Inch)	L (Inch)	L1 (Inch)	Code
SR0500F14	14	0.50	0.75	0.37	2.95	0.70	570900
SR0540F14	14	0.54	0.75	0.38	2.98	0.77	570901
SR0570H14	14	0.57	0.75	0.41	3.20	1.00	570902
SR0670H14	14	0.67	0.75	0.53	3.35	1.18	570903
SR0790H21	21	0.79	0.75	0.61	3.66	1.57	570904
SR1140J30	30	1.14	1.00	0.91	4.25	1.85	570905
SR1730M40	40	1.73	1.50	1.38	6.02	3.19	570906

Single Insert
Coolant-Thru
Long Carbide Shank



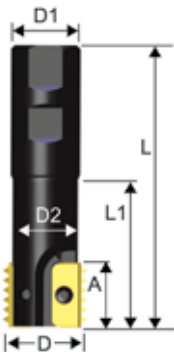
Single Insert Cutters (Carbide Shank/Long Length)

For holders with long overhang reduce cutting speed and feed rate between 20% to 40%

Type	Insert Size A=mm	D (Inch)	D1 (Inch)	D2 (Inch)	L (Inch)	Code
SR0500J14C	14	0.50	0.375	0.375	6.0	570920
SR0620K14C	14	0.62	0.500	0.500	7.0	570921
SR0820M21C	21	0.82	0.625	0.625	8.0	570922

THREAD MILLING

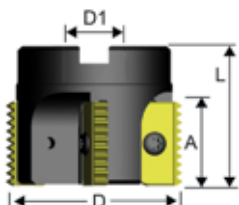
Double Insert
Coolant-Thru



Double Insert Cutters (2 Inserts)

Type	Insert Size A=mm	D (Inch)	D1 (Inch)	D2 (Inch)	L (Inch)	L1 (Inch)	Code
SR0790H14-2	14	0.79	0.75	0.63	3.66	1.57	570910
SR1180J21-2	21	1.18	1.00	0.94	4.25	1.97	570911
SR1580L30-2	30	1.57	1.25	1.18	5.12	2.80	570912
SR1970M40-2	40	1.97	1.50	1.49	6.02	3.35	570913

Multi-Insert



Multi-Insert Shell Mill Cutters

Type	Insert Size A=mm	D (Inch)	D1 (Inch)	L (Inch)	No. of Inserts	Code
SR2480C21-5	21	2.48	0.75	1.97	5	570914
SR2480C30-4	30	2.48	0.75	1.97	4	570915
SR3150D30-4	30	3.15	1.00	2.16	4	570916
SR3940D30-4	30	3.94	1.25	2.36	4	570917
SR3150D40-4	40	3.15	1.00	2.56	4	570918
SR3940E40-4	40	3.94	1.25	2.76	4	570919