

Spiral Pointed Taps

Fractional Sizes

Plug Taps

Size	NC	NF	No. of Flutes	GH Limit	Code	Size	NC	NF	No. of Flutes	GH Limit	Code
1/4	20	-	2	3	828200	7/16	-	20	3	3	828249
1/4	-	28	2	3	828207	1/2	13	-	3	3	828256
5/16	18	-	2	3	828214	1/2	-	20	3	3	828263
5/16	-	24	2	3	828221	5/8	11	-	3	3	828278
3/8	16	-	3	3	828228	5/8	-	18	3	3	828347
3/8	-	24	3	3	828235	3/4	10	-	3	3	828294
7/16	14	-	3	3	828242	3/4	-	16	3	3	828348

Spiral Fluted Taps



- For easy removal of chips from blind holes or for tapping holes in which a keyway or opening must be bridged by the tap lands

Machine Screw Sizes

Plug Taps

Size	NC	NF	No. of Flutes	GH Limit	Code	Size	NC	NF	No. of Flutes	GH Limit	Code
4	40	-	2	2	828116	8	-	36	3	2	828363
5	40	-	2	2	828138	10	24	-	3	3	828175
6	32	-	2	3	828150	10	-	32	3	3	828182
6	-	40	2	2	828362	12	24	-	3	3	828189
8	32	-	3	3	828163	12	-	28	3	3	828365

Fractional Sizes

Plug Taps

Size	NC	NF	No. of Flutes	GH Limit	Code	Size	NC	NF	No. of Flutes	GH Limit	Code
1/4	20	-	3	3	828201	1/2	13	-	3	3	828257
1/4	-	28	3	3	828208	1/2	-	20	3	3	828264
5/16	18	-	3	3	828215	9/16	12	-	4	3	828367
5/16	-	24	3	3	828222	9/16	-	18	4	3	828369
3/8	16	-	3	3	828229	5/8	11	-	4	3	828371
3/8	-	24	3	3	828236	5/8	-	18	4	3	828373
7/16	14	-	3	3	828243	3/4	10	-	4	3	828475
7/16	-	20	3	3	828250	3/4	-	16	4	3	828473

Machine Screw Sizes

Bottoming Taps

Size	NC	NF	No. of Flutes	GH Limit	Code	Size	NC	NF	No. of Flutes	GH Limit	Code
3	48	-	2	2	828358	6	-	40	2	2	828161
3	-	56	2	2	828359	8	32	-	3	3	828164
4	40	-	2	2	828127	8	-	36	3	2	828364
4	-	48	2	2	828360	10	24	-	3	3	828176
5	40	-	2	2	828139	10	-	32	3	3	828183
5	-	44	2	2	828361	12	24	-	3	3	828190
6	32	-	2	3	828151	12	-	28	3	3	828366