

Quick Clamping Lathe Chucks

Steel Body – 3-Jaw & 6-Jaw Self-Centering Chucks



- RPM 100
- TIR 0.00059"
- For drilling and end mill sharpening as well as for fixtures with 5C and MT sockets
- BISON 3 and 6-jaw lever operated, super accurate, low profile chucks are designed to solve tool grinding problems
- Keyless and pinion-less gripping system allows the reduction of clamping and unclamping time to a minimum
- 6-jaw chucks provide a uniform distortion free clamping of workpieces
- Chucks can be mounted on the spindle noses of tool grinders, on rotary tables, indexing fixtures and measuring devices



Standard Accessories for 3-Jaw Chucks:

- 1 set of inside jaws
- 1 set of outside jaws
- 1 wrench

Standard Accessories for 6-Jaw Chucks:

- 1 set of jaws
- 1 wrench

3-Jaw – Series 3266

Chuck Diameter (Inch)	Hole Diameter (Inch)	RPM Maximum	Weight (lbs)	Code
3	0.95	100	2.4	355289
4	1.26	100	7.1	355290
5	1.50	100	8.8	355291
6-1/4	2.05	100	16.1	355292

6-Jaw – Series 3866

Chuck Diameter (Inch)	Hole Diameter (Inch)	RPM Maximum	Weight (lbs)	Code
3	0.95	100	2.8	355293
4	1.26	100	6.2	355294
5	1.50	100	8.8	355295
6-1/4	2.05	100	15.4	355296

Quick Clamping Lathe Chuck Adapters

Fully Machined



Morse Taper



5C



5C Blank

Morse Taper

Chuck Diameter (Inch)	Morse Taper	Code
4	3	355554
4	4	355555
5	3	355556
5	4	355557
6	5	355558

5C

Chuck Diameter (Inch)	Code
4	355559
5	355560
6	355561

5C Blank

Chuck Diameter (Inch)	Code
4	355562
5	355563
6	355564