

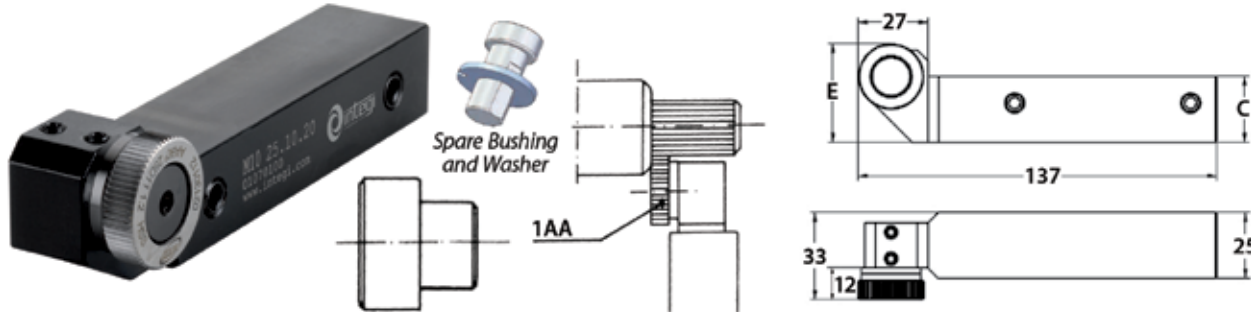
## Knurling Tools



### Form Knurling & Cut Knurling

#### Model M10 – Straight – Form Knurling

- Recommended for RAA type knurling
- Straight knurling up to face
- High speed steel bushing
- Able to fit on right hand or left hand
- Wear resistant tool surface
- Adjustment of tool clearance angle by threaded studs integrated in the shank
- Supplied with a high speed steel hardened washer to prevent tool wear



Model	Version	Capacity (mm)	Knurl Size (mm)	C (mm)	E (mm)	Weight (kg)	Spare Bushing/Washer Code	Code
M10 25.10.20	R+L	Ø8-200	25 x 10 x 11 (or 15)	20	30	0.7	180198	180305
M10 25.10.25	R+L	Ø8-200	25 x 10 x 11 (or 15)	25	35	0.8	180198	180307

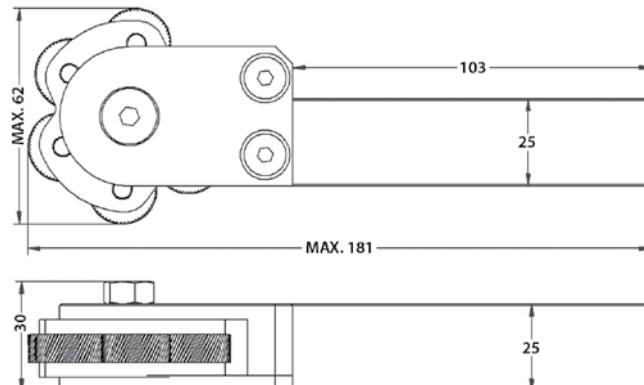
#### Form Knurls – Type AA for Model M10 Knurling Tools – High Speed Steel



- Knurls according to DIN403 for knurlings as DIN82
- HRC 61±1 standard
- High speed steel 180421 Ground faces and central bore
- Knurls sold separately

Pitch (mm)	Size (mm)	Code	Pitch (mm)	Size (mm)	Code
0.4	25 x 10 x 11	180310	1.2	25 x 10 x 11	180322
0.5		180312	1.4		180324
0.6		180314	1.5		180326
0.7		180316	1.6		180328
0.8		180318	1.8		180330
1.0		180320	2.0		180332

#### Model M2 – Form Knurling



- For conventional lathes
- Recommended for RGE type knurling
- Revolving head for knurles self-centering
- For non-repetitive works
- High speed steel pins
- Knurls sold separately



Model	Version	Capacity (mm)	Knurl Size (mm)	Weight (kg)	Spare Pin Code	Code
M2 20.08.25	R+L	Ø8-200	20 x 8 x 6	1.0	180174	180405