

Knurling Tools (continued)



Knurling Wheels for Models M2 & M3

Diamond Pattern



Straight Line Pattern

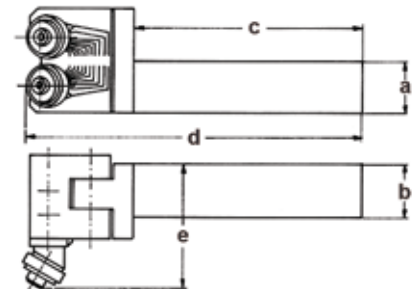
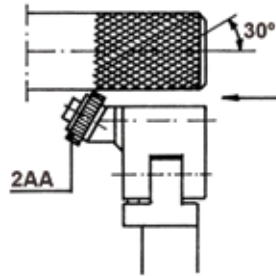


Diameter (mm)	Thickness (mm)	Bore (mm)	Pitch	Code
19.5	8	6	Coarse (18 TPI)	180166
19.5	8	6	Medium (32 TPI)	180167
19.5	8	6	Fine (45 TPI)	180168

Diameter (mm)	Thickness (mm)	Bore (mm)	Pitch	Code
19.5	8	6	Coarse (18 TPI)	180171
19.5	8	6	Medium (32 TPI)	180172
19.5	8	6	Fine (45 TPI)	180173

NC Diamond Knurling Tools

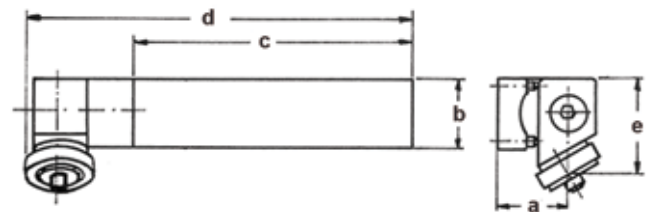
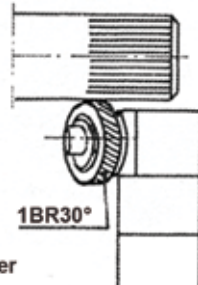
- Double knurling tool with adjustable knurl holder head
- For 30° crossed knurlings with scale indicator of knurling diameter
- For use on CNC, conventional, and automatic lathes



Model MFCNC/	a (Inch)	b (Inch)	c (Inch)	d (Inch)	e (Inch)	Knurling Diameter Range (Inch)	Cutter Diameter mm (Inch)	Cutter Pitch (mm)	Code
145316LH	5/8	5/8	3	4-3/4	1-3/4	5/32 - 2	14.5 (9/16) x 90°	0.4 - 1.2	180179
215520RH	3/4	3/4	3-1/2	5-1/2	2-1/4	1/4 - 10	21.5 (13/16) x 90°	0.4 - 2.0	180180
215525RH	1	1	4-1/2	6-1/2	2-1/4	1/4 - 10	21.5 (13/16) x 90°	0.4 - 2.0	180182

Straight Right Hand Knurling Tools

- Simple knurling tool with reverse and adjustable knurl holder head
- For straight and helical knurling
- For use on CNC, conventional, and automatic lathes



Model MFCNC/	a (Inch)	b (Inch)	c (Inch)	d (Inch)	e (Inch)	Knurling Diameter Range (Inch)	Cutter Diameter mm (Inch)	Cutter Pitch (mm)	Code
010902	5/8	5/8	3	4	7/8	5/32 - 2	14.5 (9/16) x 30°	0.4 - 1.2	180184
215525	1	1	4-1/2	6	1-1/4	1/4 - 10	21.5 (13/16) x 30°	0.4 - 2.0	180187

Diameter of part being knurled should be turned to size for sake of concentricity and quality of knurl.

CUTTERS SOLD SEPARATELY