

## Turning Inserts

### SCMT HM for Medium Machining



#### Coated Grades - CVD

##### YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-432-HM	SCMT-120408-HM	0.500	0.500	0.187	0.219	0.031	574630

##### YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)1-HM	SCMT-09T304-HM	0.375	0.375	0.156	0.173	0.016	574562
SCMT-3(2.5)2-HM	SCMT-09T308-HM	0.375	0.375	0.156	0.173	0.031	574590
SCMT-431-HM	SCMT-120404-HM	0.500	0.500	0.187	0.219	0.016	574622
SCMT-432-HM	SCMT-120408-HM	0.500	0.500	0.187	0.219	0.031	574632

##### YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)1-HM	SCMT-09T304-HM	0.375	0.375	0.156	0.173	0.016	574564
SCMT-3(2.5)2-HM	SCMT-09T308-HM	0.375	0.375	0.156	0.173	0.031	574592
SCMT-432-HM	SCMT-120408-HM	0.500	0.500	0.187	0.219	0.031	574634

##### YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)1-HM	SCMT-09T304-HM	0.375	0.375	0.156	0.173	0.016	574566
SCMT-3(2.5)2-HM	SCMT-09T308-HM	0.375	0.375	0.156	0.173	0.031	574594
SCMT-431-HM	SCMT-120404-HM	0.500	0.500	0.187	0.219	0.016	574624

##### YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)1-HM	SCMT-09T304-HM	0.375	0.375	0.156	0.173	0.016	574568
SCMT-3(2.5)2-HM	SCMT-09T308-HM	0.375	0.375	0.156	0.173	0.031	574596

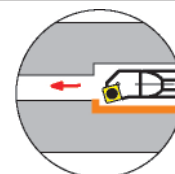
##### YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)1-HM	SCMT-09T304-HM	0.375	0.375	0.156	0.173	0.016	574570
SCMT-3(2.5)2-HM	SCMT-09T308-HM	0.375	0.375	0.156	0.173	0.031	574598
SCMT-431-HM	SCMT-120404-HM	0.500	0.500	0.187	0.219	0.016	574626
SCMT-432-HM	SCMT-120408-HM	0.500	0.500	0.187	0.219	0.031	574636

##### YBM351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)1-HM	SCMT-09T304-HM	0.375	0.375	0.156	0.173	0.016	574574
SCMT-3(2.5)2-HM	SCMT-09T308-HM	0.375	0.375	0.156	0.173	0.031	574602

To be used with holders: SSBCL/L; SSDCN; SSKCRL; SSSCR/L; S\_ \_-SSKCR/L



EXAMPLE: S\_ \_-SSKCR