

Turning Inserts SCMT HF for Finishing



Coated Grades - CVD

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)0-HF	SCMT-09T302-HF	0.375	0.375	0.156	0.173	0.008	574550
SCMT-3(2.5)1-HF	SCMT-09T304-HF	0.375	0.375	0.156	0.173	0.016	574554
SCMT-3(2.5)2-HF	SCMT-09T308-HF	0.375	0.375	0.156	0.173	0.031	574578

YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)2-HF	SCMT-09T308-HF	0.375	0.375	0.156	0.173	0.031	574580

YBM151

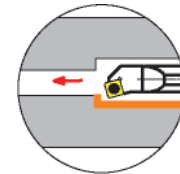
ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)2-HF	SCMT-09T308-HF	0.375	0.375	0.156	0.173	0.031	574582

Coated Grades - PVD

YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)2-HF	SCMT-09T308-HF	0.375	0.375	0.156	0.173	0.031	574584

To be used with holders: SBCR/L; SSDCN; SSKCR/L; SSSCR/L; S_ _-SSKCR/L



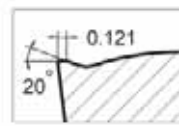
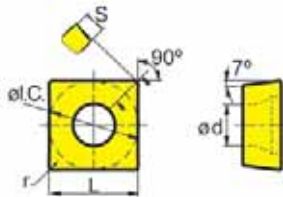
EXAMPLE: S_ _-SSKCR



SCMT HM for Medium Machining



POSITIVE SQUARE



SCMT-HM



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)1-HM	SCMT-09T304-HM	0.375	0.375	0.156	0.173	0.016	574558
SCMT-3(2.5)2-HM	SCMT-09T308-HM	0.375	0.375	0.156	0.173	0.031	574586
SCMT-431-HM	SCMT-120404-HM	0.500	0.500	0.187	0.219	0.016	574618
SCMT-432-HM	SCMT-120408-HM	0.500	0.500	0.187	0.219	0.031	574628

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)1-HM	SCMT-09T304-HM	0.375	0.375	0.156	0.173	0.016	574560
SCMT-3(2.5)2-HM	SCMT-09T308-HM	0.375	0.375	0.156	0.173	0.031	574588
SCMT-431-HM	SCMT-120404-HM	0.500	0.500	0.187	0.219	0.016	574620