

## Turning Inserts

### DCMT HR for Roughing



#### Coated Grades - CVD

##### YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)2-HR	DCMT-11T308-HR	0.457	0.375	0.156	0.173	0.031	573968

##### YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)2-HR	DCMT-11T308-HR	0.457	0.375	0.156	0.173	0.031	573970

##### YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)2-HR	DCMT-11T308-HR	0.457	0.375	0.156	0.173	0.031	573972

##### YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)2-HR	DCMT-11T308-HR	0.457	0.375	0.156	0.173	0.031	573974

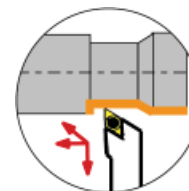
##### YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)2-HR	DCMT-11T308-HR	0.457	0.375	0.156	0.173	0.031	573976

##### YBM351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)2-HR	DCMT-11T308-HR	0.457	0.375	0.156	0.173	0.031	573978

To be used with holders: SDACR/L; SDJCR/L; SDNCN; S\_ \_-SDQCR/L; S\_ \_-SDUCR/L; S\_ \_-SDZCR/L



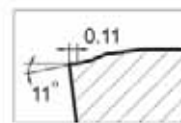
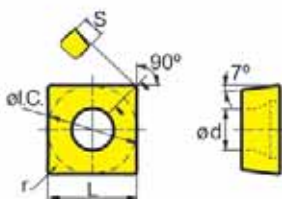
EXAMPLE: SDJCR



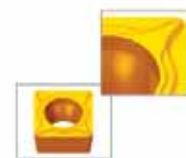
### SCMT HF for Finishing



POSITIVE SQUARE



SCMT-HF



#### Coated Grades - CVD

##### YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SCMT-3(2.5)0-HF	SCMT-09T302-HF	0.375	0.375	0.156	0.173	0.008	574548
SCMT-3(2.5)1-HF	SCMT-09T304-HF	0.375	0.375	0.156	0.173	0.016	574552
SCMT-3(2.5)2-HF	SCMT-09T308-HF	0.375	0.375	0.156	0.173	0.031	574576