

## Modular Tap Holders

### Tap Holders

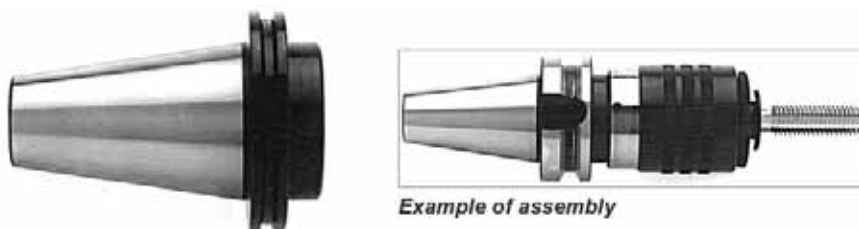
#### Straight Shank

#### Tension/Compression Tap Holders



d (Inch)	D (Inch)	Capacity (Inch)	L (Inch)	L1 (Inch)	T Compensation (Inch)	C Compensation (Inch)	Code
0.75	1.42	0 - 9/16	3.15	1.57	0.30	0.30	356730
1.00	1.42	0 - 9/16	3.58	2.01	0.30	0.30	356732
1.00	2.16	5/16 - 7/8	4.49	2.01	0.49	0.49	356733
1.50	3.07	13/16 - 1-3/8	6.50	3.00	0.79	0.79	356734

### Tap Holder Shanks



Taper	Bore (Inch)	Projection from Gage Line (Inch)	Code
CAT40	1.00	1.37	356740
CAT50	1.00	1.37	356741
CAT50	1.50	1.37	356742
BT40	1.00	1.40	356743
BT50	1.00	1.87	356744
BT50	1.50	1.87	356745

### Floating Holder Shanks



- Allows tapping using ER16 collet systems

Shank Diameter (Inch)	B (Inch)	B1 (Inch)	D (Inch)	Tap Range	Wrench Reference	Code
3/4	5.31	2.36	1.10	#0-1/2	827009	242072
3/4	3.94	2.56	0.86	#0-1/2	827008	242074