

## Oil Country Lathe Chucks & Accessories



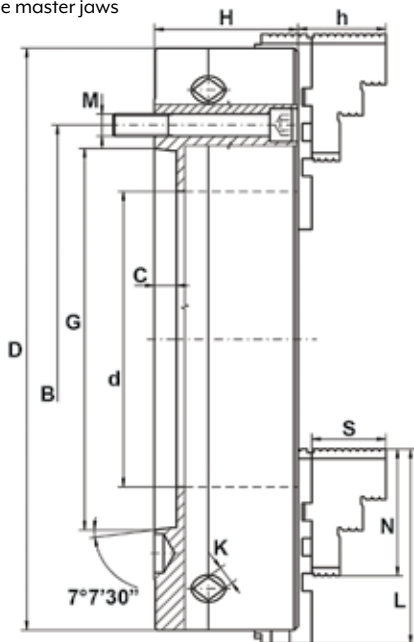
### PEO Series – Forged Steel Body – Large Through Hole – 3-Jaw Self-Centering Chucks

#### Heavy Duty Serrated Jaws

- Extra heavy duty
- ANSI standard tongue and groove jaws
- Master and top jaws provided with heavy duty serration for safe and superior gripping power
- Critical chuck surfaces precision ground and heat treated
- A2 mounts supplied
- Extra wide master jaws



Heavy Duty Serrated Jaws



#### Specifications

| Chuck Dia. (Inch) | Spindle Nose | Hard Top Jaw Width (Inch) | Hard Master Jaw Width (Inch) | Spindle Mounting Bolts | Top Jaw Mounting Bolts | * Load Capacity (lbs) | Clamping Capacity Min - Max (Inch) |
|-------------------|--------------|---------------------------|------------------------------|------------------------|------------------------|-----------------------|------------------------------------|
| 20                | A2-11        | 2.36                      | 2.36                         | M20 x 2.5              | 3/4-10                 | 5200                  | 1.77 - 19.68                       |
| 20                | A2-15        | 2.36                      | 2.36                         | M24 x 3.0              | 3/4-10                 | 5200                  | 1.77 - 19.68                       |
| 25                | A2-15        | 3.54                      | 3.15                         | M24 x 3.0              | 7/8-9                  | 7800                  | 3.15 - 24.80                       |
| 25                | A2-20        | 3.54                      | 3.15                         | M24 x 3.0              | 7/8-9                  | 7800                  | 6.30 - 24.80                       |
| 32                | A2-15        | 3.54                      | 3.15                         | M24 x 3.0              | 7/8-9                  | 10400                 | 5.12 - 31.50                       |
| 32                | A2-20        | 3.54                      | 3.15                         | M24 x 3.0              | 7/8-9                  | 10400                 | 7.09 - 31.50                       |

\* For supported workpieces only

#### Type A2 Mounting

| Chuck Diameter (Inch) | d Hole Diameter (Inch) | Spindle Nose Size | B (Inch) | G (Inch) | H (Inch) | h (Inch) | C (Inch) | S (Inch) | N (Inch) | K (Inch) | L (Inch) | RPM Maximum | Weight (lbs) | Code   |
|-----------------------|------------------------|-------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|-------------|--------------|--------|
| 20                    | 7.48                   | A2-11             | 9.25     | 7.75     | 4.68     | 3.42     | 0.75     | 2.98     | 5.31     | 0.75     | 6.54     | 1000        | 560          | 410080 |
| 20                    | 8.00                   | A2-15             | 13.00    | 11.25    | 4.68     | 3.42     | 0.81     | 2.98     | 5.31     | 0.78     | 6.54     | 1000        | 530          | 410081 |
| 25                    | 10.75                  | A2-15             | 13.00    | 11.25    | 6.06     | 3.64     | 0.81     | 3.29     | 5.31     | 0.87     | 8.86     | 850         | 650          | 410082 |
| 25                    | 12.55                  | A2-20             | 18.25    | 16.25    | 6.06     | 3.64     | 0.87     | 3.29     | 5.31     | 0.87     | 8.86     | 850         | 620          | 410083 |
| 32                    | 10.75                  | A2-15             | 13.00    | 11.25    | 6.30     | 3.64     | 0.81     | 3.29     | 5.31     | 0.87     | 8.86     | 600         | 1200         | 410084 |
| 32                    | 12.55                  | A2-20             | 18.25    | 16.25    | 6.30     | 3.64     | 0.94     | 3.29     | 5.31     | 0.87     | 8.86     | 600         | 1170         | 410085 |

LATHE CHUCKS & ACCESSORIES