

## Silver and Deming Drills

### Fractional Sizes - Silver & Deming Drills

#### Cobalt (Gold)

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
17/32	0.5312	608900	23/32	0.7188	608906	7/8	0.8750	608911
9/16	0.5625	608901	3/4	0.7500	608907	29/32	0.9062	608912
19/32	0.5938	608902	25/32	0.7812	608908	15/16	0.9375	608913
5/8	0.6250	608903	13/16	0.8125	608909	31/32	0.9688	608914
21/32	0.6562	608904	27/32	0.8438	608910	1	1.0000	608915
11/16	0.6875	608905						

## Jobber Length Drills - General Purpose

- 118° point
- Oxide Finish: creates a porous layer that holds cutting oil which provides abrasion resistance and improved chip flow
- Bright Finish: Better chip ejection in low carbon, non-ferrous materials
- Titanium Nitride Coated (TiN): For best wear resistance and better lubrication of tool surface which reduces heat and tendency to chip weld

### General Purpose Jobber Drill Sets



- 20 piece set - Number sizes 61 to 80
- 26 piece set - Letter sizes A to Z
- 29 piece set - Fractional sizes 1/16" to 1/2" by 64ths
- 60 piece set - Number sizes 1 to 60
- Sets in metal indexed storage case

No. of Pieces	Material	Finish	Code	No. of Pieces	Material	Finish	Code
20	HSS	Oxide	753201	29	HSS	Oxide	752000
20	HSS	Bright	754686	29	HSS	Bright	753355
26	HSS	Oxide	752001	60	HSS	Oxide	753200
26	HSS	Bright	753359	60	HSS	Bright	754685

## Fractional Sizes - Jobber Length Drills - General Purpose

### High Speed Steel

#### Oxide Finish

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1/64	0.0156	3/16	3/4	12	752002	7/32	0.2188	2-1/2	3-3/4	12	752015
1/32	0.0312	1/2	1-3/8	12	752003	15/64	0.2344	2-5/8	3-7/8	12	752017
3/64	0.0469	3/4	1-3/4	12	752004	1/4	0.2500	2-3/4	4	12	752020
1/16	0.0625	7/8	1-7/8	12	752005	17/64	0.2656	2-7/8	4-1/8	12	752023
5/64	0.0781	1	2	12	752006	9/32	0.2812	2-15/16	4-1/4	6	752028
3/32	0.0938	1-1/4	2-1/4	12	752007	19/64	0.2969	3-1/16	4-3/8	6	752031
7/64	0.1094	1-1/2	2-5/8	12	752008	5/16	0.3125	3-3/16	4-1/2	6	752033
1/8	0.1250	1-5/8	2-3/4	12	752009	21/64	0.3281	3-5/16	4-5/8	6	752036
9/64	0.1406	1-3/4	2-7/8	12	752010	11/32	0.3438	3-7/16	4-3/4	6	752039
5/32	0.1562	2	3-1/8	12	752011	23/64	0.3594	3-1/2	4-7/8	6	752042
11/64	0.1719	2-1/8	3-1/4	12	752012	3/8	0.3750	3-5/8	5	6	752044
3/16	0.1875	2-5/16	3-1/2	12	752013	25/64	0.3906	3-3/4	5-1/8	6	752047
13/64	0.2031	2-7/16	3-5/8	12	752014	13/32	0.4062	3-7/8	5-1/4	6	752050